

07/2021

Mod: NT22AL/T2V

Production code: P01IR04013

IMPASTATRICE A SPIRALE IFI - IRI

IFI - IRI SPIRAL MIXER

PÉTRINS A SPIRALE IFI - IRI

IFI - IRI SPIRALTEIGKNETMASCHINEN

AMASADORA A ESPIRAL IFI - IRI

IFI - IRI СПИРАЛЬНЫЙ СМЕСИТЕЛЬ

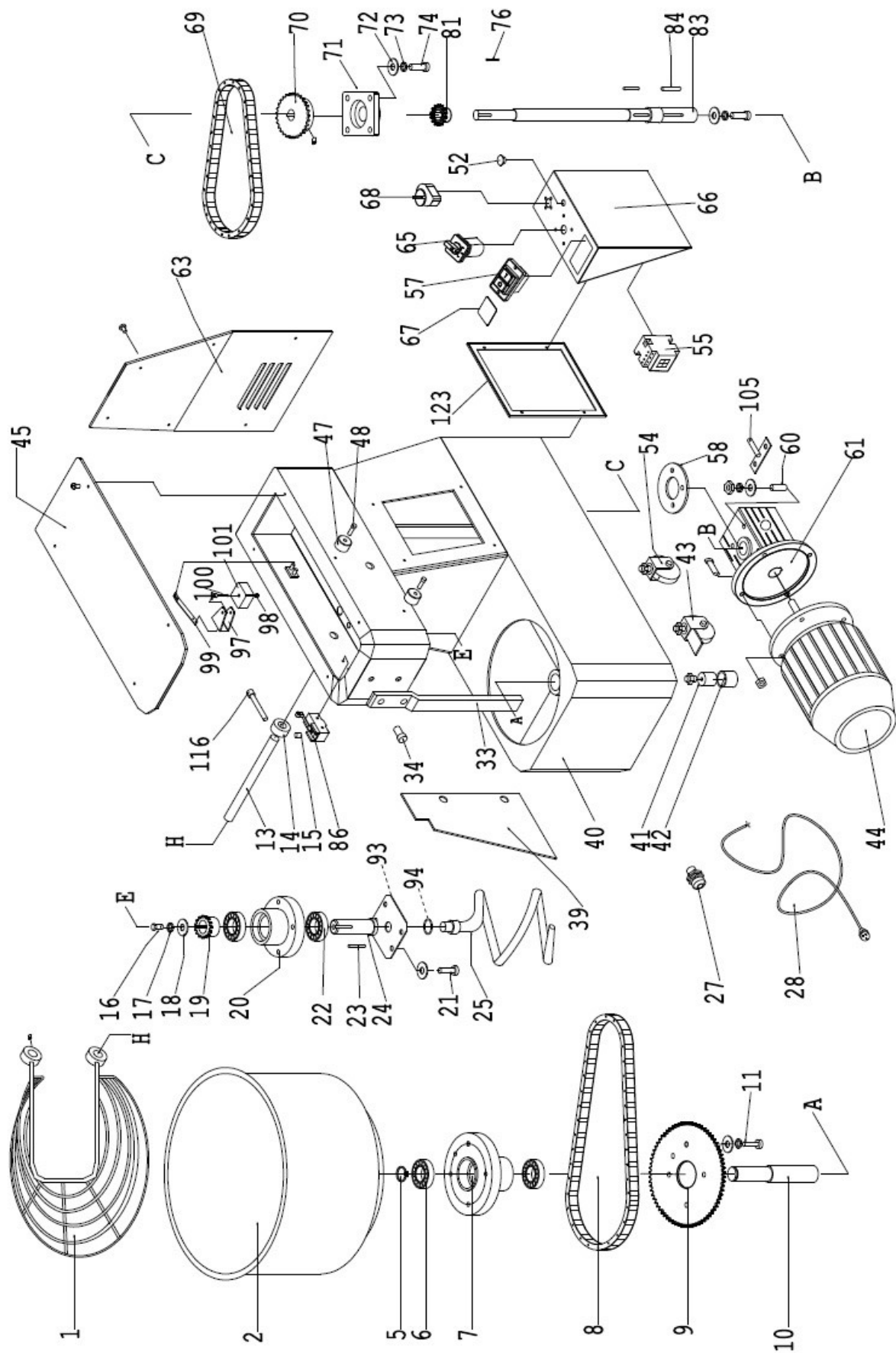


IT **Esplosi e lista ricambi**

EN **Exploded view and spare parts list**



EXPLODED VIEW and SPARE PARTS LIST FIXED HEAD

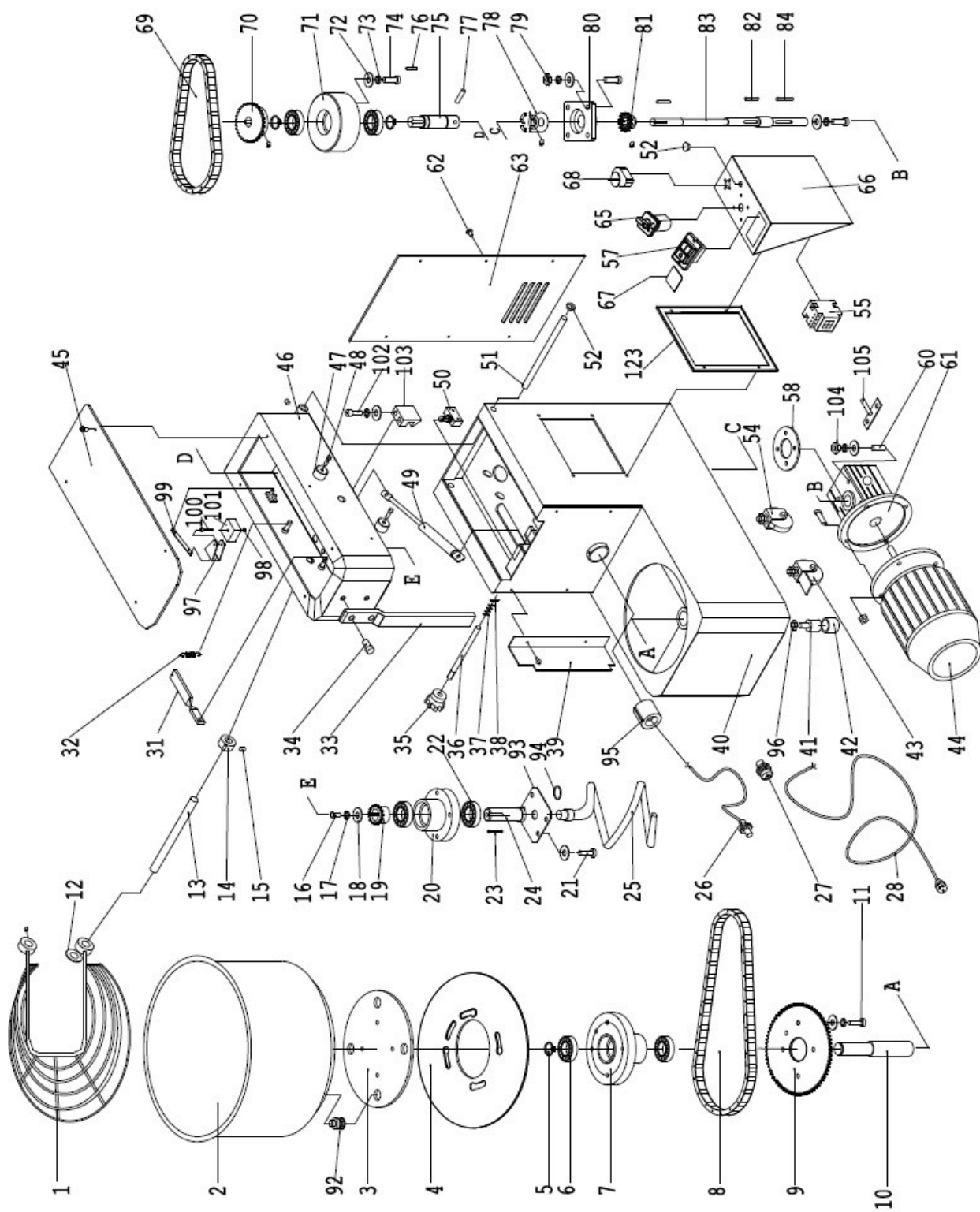


POS.	IFI22		IFI33	
	CODE	DESCRIPTION	CODE	DESCRIPTION
1	A96ZE00008	Safety guard IF/IR 22	A96ZE00009	Safety guard IF/IR 33
2	A96ZV00016	Bowl IF/IR 22	A96ZV00017	Bowl IF/IR 33
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67007	Bowl chain 06B/126 IF+IR 17+22	S14MT67008	Bowl spiral 06B/144 TF+TR 33+42+53
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF+TR	A86ME24115	Screw M8x35 TF+TR
13	A96ZI00014	Safety guard pin IF/IR 17/22	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF+TR	A86ME32013	Screw M8x10 TF+TR
16	A86ME24116	Screw M8x25 TF+TR	A86ME24116	Screw M8x25 TF+TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF+TR	A86ME26024	S.steel washer grover Ø 8,5 TF+TR
18	A86ME26025	S.Steel washer Ø8 TF+TR	A86ME26025	S.Steel washer Ø8 TF+TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
22.01	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00011	Bearing 6006-2RS IF+IR 33+42+53
23	A86ME36008	Key 6x6x20 TF+TR 17+22	A86ME36009	Key 6x6x35 TF+TR 33+42+53
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00005	Spiral IF/IR 33/42/53
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A87CX63038	Supply cable 5x1,5	A87CX63038	Supply cable 5x1,5
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00002	Rod breaking dough IF/IR 33
34	A86ME24117	Screw M10x25 TF+TR	A86ME24117	Screw M10x25 TF+TR
39	A96ZB00006	Side safety panel IF 17	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A87MR56010	Motor 230/400V 3 - 0,75 kW - 50 Hz 80 B14	A96ZJ00024	Motor 230/400V 3 - 1,5 kW - 50 Hz 90 B14
45	A96ZC00017	Upper grey panel IF/IR 17/22	A96ZC00019	Upper grey panel IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF+TR	A86ME24119	Screw M4x30 TF+TR
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00035	Contactore 230V	A96ZN00035	Contactore 230V
57	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00018	Flange fixing gear box TF+TR 33
60	A86ME32014	Screw M8x40 TF+TR	A86ME32014	Screw M8x40 TF+TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 IF/R 17/22	A96ZL00015	Gear box CM063 90 B14 1/30 IF/R 33/42-53
62	A86ME24118	Screw M5x10 TF+TR	A86ME24118	Screw M5x10 TF+TR
63	A96ZC00018	Back grey panel IF 17/22	A96ZC00020	Back grey panel IF 33/42/53
65	A96ZN00038	Selector 2 speed 1-0-2	A96ZN00038	Selector 2 speed 1-0-2
66				
67	A93AD00063	White label 50x50	A93AD00063	White label 50x50
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67006	Spiral Chain 06B/82 IF+IR 22	S14MT67002	Chain 06B/73 TF+TR 33
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF+TR	A86ME26027	S.steel washer Ø 10 TF+TR
73	A86ME26026	S.steel washer spring Ø 10 TF+TR	A86ME26026	S.steel washer spring Ø 10 TF+TR
74	A86ME24120	Screw M10x35 TF+TR	A86ME24120	Screw M10x35 TF+TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53
83	A96ZI00030	Transmission shaft TF 17-22 "2008"	S63TR67002	Transmissione shaft IF33
84	A86ME36007	Key 8x7x35 TF+TR	A86ME36007	Key 8x7x35 TF+TR
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF

93	S42PL00002	Spiral plate TF+TR 17+22	A96ZS00009	Spiral plate TF+TR 33+42+53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF+TR	A86ME24122	Screw TCEI M5x30 TF+TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
123	A96ZF00015	White frame IF/IR 17/22	A96ZF00016	White frame IF/IR 33/42/53
POS.	IFI22 2V	Description	IFI33 2V	
28	A87CX63038	Supply cable 4x1,5	A87CX63038	Supply cable 4x1,5
44	A96ZJ00043	Motor YS80B14 4-6 Poles/550-370W/1440-960RPM 400V 50HZ - IF+IR 17+22 2V	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF+IR 33+42+53 2V
61	A96ZL00023	Gear box CM050 80 B14 1/20	A96ZL00024	Gear box CM063 90 B14 1/20

POS.	IFI42		IFI53	
	CODE	DESCRIPTION	CODE	DESCRIPTION
1	A96ZE00010	Safety guard IF/IR 42	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00018	Bowl IF/IR 42	A96ZV00019	Bowl IF/IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF+TR 33+42+53	S14MT67008	Bowl spiral 06B/144 TF+TR 33+42+53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF+TR	A86ME24115	Screw M8x35 TF+TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF+TR	A86ME32013	Screw M8x10 TF+TR
16	A86ME24116	Screw M8x25 TF+TR	A86ME24116	Screw M8x25 TF+TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF+TR	A86ME26024	S.steel washer grover Ø 8,5 TF+TR
18	A86ME26025	S.Steel washer Ø8 TF+TR	A86ME26025	S.Steel washer Ø8 TF+TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
22.01	A89CK00011	Bearing 6006-2RS IF+IR 33+42+53	A89CK00011	Bearing 6006-2RS IF+IR 33+42+53
23	A86ME36009	Key 6x6x35 TF+TR 33+42+53	A86ME36009	Key 6x6x35 TF+TR 33+42+53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A87CX63038	Supply cable 5x1,5	A87CX63038	Supply cable 5x1,5
33	A96ZA00003	Rod breaking dough IF/IR 42	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF+TR	A86ME24117	Screw M10x25 TF+TR
39	A96ZB00007	Side safety panel IF 33	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 230/400V 3 - 1,5 kW - 50 Hz 90 B14	A96ZJ00024	Motor 230/400V 3 - 1,5 kW - 50 Hz 90 B14
45	A96ZC00019	Upper grey panel IF/IR 33/42/53	A96ZC00019	Upper grey panel IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF+TR	A86ME24119	Screw M4x30 TF+TR
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00035	Contactore 230V	A96ZN00035	Contactore 230V
57	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF+TR	A86ME32014	Screw M8x40 TF+TR
61	A96ZL00015	Gear box CM063 90 B14 1/30 IF/R 33/42-53	A96ZL00015	Gear box CM063 90 B14 1/30 IF/R 33/42-53
62	A86ME24118	Screw M5x10 TF+TR	A86ME24118	Screw M5x10 TF+TR
63	A96ZC00020	Back grey panel IF 33/42/53	A96ZC00020	Back grey panel IF 33/42/53
65	A96ZN00038	Selector 2 speed 1-0-2	A96ZN00038	Selector 2 speed 1-0-2
66				
67	A93AD00063	White label 50x50	A93AD00063	White label 50x50
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67003	Spiral chain 08B/69 TF+TR 42	S14MT67017	Spiral chain 08B/69 IF+IR 53 2013
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF+TR	A86ME26027	S.steel washer Ø 10 TF+TR
73	A86ME26026	S.steel washer spring Ø 10 TF+TR	A86ME26026	S.steel washer spring Ø 10 TF+TR
74	A86ME24120	Screw M10x35 TF+TR	A86ME24120	Screw M10x35 TF+TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	A96ZI00031	Transmission shaft IF 42/53	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36007	Key 8x7x35 TF+TR	A86ME36007	Key 8x7x35 TF+TR

86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	A96ZS00009	Spiral plate TF÷TR 33÷42÷53	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
123	A96ZF00016	White frame IF/IR 33/42/53	A96ZF00016	White frame IF/IR 33/42/53
POS.	IFI42 2V	Description	IFI53 2V	
28	A87CX63038	Supply cable 4x1,5	A87CX63038	Supply cable 4x1,5
44	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF÷IR 33÷42÷53 2V
61	A96ZL00024	Gear box CM063 90 B14 1/20	A96ZL00024	Gear box CM063 90 B14 1/20



POS.	IRI22		IRI33	
	CODE	DESCRIPTION	CODE	DESCRIPTION
1	A96ZE00008	Safety guard IF/IR 22	A96ZE00009	Safety guard IF/IR 33
2	A96ZV00016	Bowl IF/IR 22	A96ZV00017	Bowl IF/IR 33
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00026	Plate block bowl IR 22	A96ZV00022	Plate block bowl IR 33
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67007	Bowl chain 06B/126 IF+IR 17+22	S14MT67008	Bowl spiral 06B/144 TF+TR 33+42+53
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	A96ZI00014	Safety guard pin IF/IR 17/22	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF+TR	A86ME32013	Screw M8x10 TF+TR
16	A86ME24116	Screw M8x25 TF+TR	A86ME24116	Screw M8x25 TF+TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF+TR	A86ME26024	S.steel washer grover Ø 8,5 TF+TR
18	A86ME26025	S.Steel washer Ø8 TF+TR	A86ME26025	S.Steel washer Ø8 TF+TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
22.01	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00011	Bearing 6006-2RS IF+IR 33+42+53
23	A86ME36008	Key 6x6x20 TF+TR 17+22	A86ME36009	Key 6x6x35 TF+TR 33+42+53
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00005	Spiral IF/IR 33/42/53
26	A96ZN00024	Distance sensor with two cables "NO"	A96ZN00024	Distance sensor with two cables "NO"
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A87CX63038	Supply cable 5x1,5	A87CX63038	Supply cable 5x1,5
31	A96ZF00003	Pivot for fixing spring IR	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00002	Rod breaking dough IF/IR 33
34	A86ME24117	Screw M10x25 TF+TR	A86ME24117	Screw M10x25 TF+TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00028	Head closing shaft IR 17/22	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00008	Side safety panel IR 22	A96ZB00002	Side safety panel IR 33
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14	A96ZJ00024	Motor 400 V – 1,5 kW - 50 Hz 90 B14
45	A96ZC00017	Upper grey panel IF/IR 17/22	A96ZC00019	Upper grey panel IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF+TR	A86ME24119	Screw M4x30 TF+TR
49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00035	Contacteur 230V	A96ZN00035	Contacteur 230V
57	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00018	Flange fixing gear box TF+TR 33
60	A86ME32014	Screw M8x40 TF+TR	A86ME32014	Screw M8x40 TF+TR
61	A96ZL00008	Gear box CM050 80 B14 1/30 IF/R 17/22	A96ZL00015	Gear box CM063 90 B14 1/30 IF/R 33/42-53
62	A86ME24118	Screw M5x10 TF+TR	A86ME24118	Screw M5x10 TF+TR
63	A96ZC00021	Back grey panel IR 17/22	A96ZC00022	Back grey panel IR 33/42/53
65	A96ZN00038	Selector 2 speed 1-0-2	A96ZN00038	Selector 2 speed 1-0-2
66				

67	A93AD00063	White label 50x50	A93AD00063	White label 50x50
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67001	Chain for Spiral 06B/84 TF+TR 17	S14MT67002	Chain 06B/73 TF+TR 33
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZN00028	Ball bearing base IR 17/22	A96ZN00029	Ball bearing base IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF+TR	A86ME26027	S.steel washer Ø 10 TF+TR
73	A86ME26026	S.steel washer spring Ø 10 TF+TR	A86ME26026	S.steel washer spring Ø 10 TF+TR
74	A86ME24125	Screw TE M10x35 INOX TF+TR	A86ME24125	Screw TE M10x35 INOX TF+TR
75	A96ZI00020	Connecting shaft IR 17/22	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00001	Transmission coupling IR 17/22	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	A96ZI00017	Transmission shaft IR 17/22	A96ZI00018	Transmission shaft IR 33
84	A86ME36007	Key 8x7x35 TF+TR	A86ME36007	Key 8x7x35 TF+TR
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	S42PL00002	Spiral plate TF+TR 17+22	A96ZS00009	Spiral plate TF+TR 33+42+53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00057	Proximity micro L=45 mm TR 17+22	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF+TR	A86ME24122	Screw TCEI M5x30 TF+TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
123	A96ZF00015	White frame IF/IR 17/22	A96ZF00016	White frame IF/IR 33/42/53
POS.	IRI22 2V	Description	IRI33 2V	
28	A87CX63038	Supply cable 4x1,5	A87CX63038	Supply cable 4x1,5
44	A96ZJ00043	Motor YS80B14 4-6 Poles/550-370W/1440-960RPM 400V 50HZ - IF+IR 17+22 2V	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF+IR 33+42+53 2V
61	A96ZL00023	Gear box CM050 80 B14 1/20	A96ZL00024	Gear box CM063 90 B14 1/20

POS.	IRI42		IRI53	
	CODE	DESCRIPTION	CODE	DESCRIPTION
1	A96ZE00010	Safety guard IF/IR 42	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00018	Bowl IF/IR 42	A96ZV00019	Bowl IF/IR 53
3	A96ZV00020	Bowl flange IR	A96ZV00020	Bowl flange IR
4	A96ZV00023	Bowl blocking plate IR 42	A96ZV00024	Bowl blocking plate IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF+TR 33+42+53	S14MT67008	Bowl spiral 06B/144 TF+TR 33+42+53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24121	Screw M8x60 TF	A86ME24121	Screw M8x60 TF
12	A96ZE00013	Guard ring IR	A96ZE00013	Guard ring IR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00014	Cam for safety guard IR	A96ZE00014	Cam for safety guard IR
15	A86ME32013	Screw M8x10 TF+TR	A86ME32013	Screw M8x10 TF+TR
16	A86ME24116	Screw M8x25 TF+TR	A86ME24116	Screw M8x25 TF+TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF+TR	A86ME26024	S.steel washer grover Ø 8,5 TF+TR
18	A86ME26025	S.Steel washer Ø8 TF+TR	A86ME26025	S.Steel washer Ø8 TF+TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF+TR	A89CK00010	Bearing 6205-2RS TF+TR
22.01	A89CK00011	Bearing 6006-2RS IF+IR 33+42+53	A89CK00011	Bearing 6006-2RS IF+IR 33+42+53
23	A86ME36009	Key 6x6x35 TF+TR 33+42+53	A86ME36009	Key 6x6x35 TF+TR 33+42+53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42/53	A96ZS00005	Spiral IF/IR 33/42/53
26	A96ZN00024	Distance sensor with two cables "NO"	A96ZN00024	Distance sensor with two cables "NO"
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A87CX63038	Supply cable 5x1,5	A87CX63038	Supply cable 5x1,5
31	A96ZF00004	Pivot for fixing spring IR 33/42/53	A96ZF00004	Pivot for fixing spring IR 33/42/53
32	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR	A86ME30008	Spring diam. 1,2 x diam. 8,5 x 20/13 IR
33	A96ZA00003	Rod breaking dough IF/IR 42	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF+TR	A86ME24117	Screw M10x25 TF+TR
35	A96ZF00008	Head closing knob IR	A96ZF00008	Head closing knob IR
36	A96ZI00029	Closing handle axle IR 33/42/53	A96ZI00029	Closing handle axle IR 33/42/53
37	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR	A96ZN00036	Spring Ø 1,5 x Ø 14 x 30/6 IR
38	A96ZF00009	Pin diam. 3,2 IR	A96ZF00009	Pin diam. 3,2 IR
39	A96ZB00003	Side safety panel IR 42	A96ZB00004	Side safety panel IR 53
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00024	Motor 230/400V 3 - 1,5 kW - 50 Hz 90 B14	A96ZJ00024	Motor 230/400V 3 - 1,5 kW - 50 Hz 90 B14
45	A96ZC00019	Upper grey panel IF/IR 33/42/53	A96ZC00019	Upper grey panel IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF+TR	A86ME24119	Screw M4x30 TF+TR
49	A96ZF00018	Gas spring IR	A96ZF00018	Gas spring IR
50	A96ZN00042	Micro-switch IR	A96ZN00042	Micro-switch IR
51	A96ZI00026	Head rotation shaft IR 17/22	A96ZI00026	Head rotation shaft IR 17/22
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00035	Contacteur 230V	A96ZN00035	Contacteur 230V
57	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ
58	A96ZL00018	Flange fixing gear box TF+TR 33	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF+TR	A86ME32014	Screw M8x40 TF+TR
61	A96ZL00015	Gear box CM063 90 B14 1/30 IF/R 33/42-53	A96ZL00015	Gear box CM063 90 B14 1/30 IF/R 33/42-53
62	A86ME24118	Screw M5x10 TF+TR	A86ME24118	Screw M5x10 TF+TR
63	A96ZC00022	Back grey panel IR 33/42/53	A96ZC00022	Back grey panel IR 33/42/53
65	A96ZN00038	Selector 2 speed 1-0-2	A96ZN00038	Selector 2 speed 1-0-2
66				

67	A93AD00063	White label 50x50	A93AD00063	White label 50x50
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67003	Spiral chain 08B/69 TF+TR 42	S14MT67018	Spiral chain 08B/76 IF+IR 53 VS 2013
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZN00029	Ball bearing base IR 33/42/53	A96ZN00029	Ball bearing base IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF+TR	A86ME26027	S.steel washer Ø 10 TF+TR
73	A86ME26026	S.steel washer spring Ø 10 TF+TR	A86ME26026	S.steel washer spring Ø 10 TF+TR
74	A86ME24125	Screw TE M10x35 INOX TF+TR	A86ME24125	Screw TE M10x35 INOX TF+TR
75	A96ZI00021	Connecting shaft IR 33/42/53	A96ZI00021	Connecting shaft IR 33/42/53
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
77	A96ZN00027	Connecting pin Ø 10x50 IR	A96ZN00027	Connecting pin Ø 10x50 IR
78	A96ZT00002	Transmission joint IR 33/42/53	A96ZT00002	Transmission joint IR 33/42/53
79	A86ME25024	Nut M10 ZN	A86ME25024	Nut M10 ZN
80	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53
82	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
83	A96ZI00033	Transmission shaft IR 42/53	A96ZI00033	Transmission shaft IR 42/53
84	A86ME36007	Key 8x7x35 TF+TR	A86ME36007	Key 8x7x35 TF+TR
92	S69IV67001	Bowls peg TR	S69IV67001	Bowls peg TR
93	A96ZS00009	SPIRAL PLATE TF+TR 33+42+53	A96ZS00009	SPIRAL PLATE TF+TR 33+42+53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
95	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53	A96ZN00058	Proximity micro L=75 mm IR 17/22/33/42/53
96	A86ME25026	Nut M12 ZN	A86ME25026	Nut M12 ZN
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF+TR	A86ME24122	Screw TCEI M5x30 TF+TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
102	A86ME24124	Screw TCEI M10x25 TR	A86ME24124	Screw TCEI M10x25 TR
103	A96ZF00012	Head closing hook	A96ZF00012	Head closing hook
104	A86ME25019	Nut M8 ZN	A86ME25019	Nut M8 ZN
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
123	A96ZF00016	White frame IF/IR 33/42/53	A96ZF00016	White frame IF/IR 33/42/53
POS.	IRI42 2V	Description	IRI53 2V	
28	A87CX63038	Supply cable 4x1,5	A87CX63038	Supply cable 4x1,5
44	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF+IR 33+42+53 2V	A96ZJ00044	Motor YS90B14 4-6 Poles/1100-800W/1440-960RPM 400V 50HZ - IF+IR 33+42+53 2V
61	A96ZL00024	Gear box CM063 90 B14 1/20	A96ZL00024	Gear box CM063 90 B14 1/20