

01/2010

Mod: B16-2030

Production code: G20X30/105



Diamond
catering equipment

Doc.No. E/DT-001	TECHNICAL DATA SHEET	Page 1/1	
	Product: Pouch Combifresh G	Ed. 01 Rev. 01 Date Rev. 30/07/08	

Description: Medium barrier vacuum pouch made of polyamide and polyethylene sealing layer. At least one of the two sides of the bag is worked with an embossing process so to create a special design which helps vacuum operations.

Applications: Special vacuum pouch designed to be used with most common models of external clamp type vacuum machines. Due to the large variety of models and performances of vacuum machines present on the market, we suggest to test the pouch in your standard working conditions before placing an industrial order#.

Properties	Unit	Method	alue	Tolerance
Thickness of PA/PE film (not embossed side)	microns	DIN 53370	90	+/- 10%
Weight per unit area (not embossed side)	g/m ²	DIN 53104	87,4	+/- 10%
Water vapour permeability* (not embossed side)	g/m ² h ²⁴	DIN 53122 23°C 85% U.R.	2,8	/
Oxygen permeability* (not embossed side)	cc/m ² h ²⁴	DIN 53380 23°C 75% U.R.	50	/
Nitrogen permeability* (not embossed side)	cc/m ² h ²⁴	DIN 53380 23°C	10	/
Carbon dioxide permeability* (not embossed side)	cc/m ² h ²⁴	DIN 53380 23°C	150	/
External pouch dimensions	mm	/	from 100 to 300 mm	+/- 5 mm
			from 301 to 600 mm	+/- 7 mm
			from 601 to 1300 mm	+/- 10 mm
Sealing dimension	mm	/	7,5	+/- 2,5 mm
Temperature of use (min-max)	°C		-40/+40	/

*Theoretical values

The bag can be used successfully on most of vacuum machines present on the market, but we suggest anyway a test before placing any industrial order. Material must be stored away from sunlight and in a clean place. Temperature must be kept between 15°C and 25°C with relative humidity between 50 and 75 %.

Material supplied complies with European Directive 2002/72/EC, regulation 1935/2004/EC and subsequent amendments.

All values mentioned are at the best of our knowledge. The application, use and processing of the products are beyond our control, and therefore, under the entire responsibility of the user who is recommended to test the material in the most appropriate working conditions before placing industrial orders.

Doc.No. E/DT-001	TECHNICAL DATA SHEET	Page 1/1	
	Product: Vacuum pouch PA/PE 90	Ed. 01 Rev. 02 Date Rev. 01/01/2010	

Description÷ Medium gas barrier vacuum pouch produced from coextruded film made of polyamide and polyethylene sealing layer.

Application÷ Vacuum packaging of fresh or processed food like fresh or cooked meat, cheeses, dried cured meat, fish, processed vegetables etc.

Modified atmosphere packaging is possible depending on product contained, gas mixture used and required shelf life.

Properties	Unit	Method	Value	Tolerance
Thickness	microns	DIN 53370	90	/- 10%
Weight per unit area	g/m ²	DIN 53104	87,4	/- 10%
Tensile stress at max load LD	N/15 mm	DIN 53455-6	45	/
Tensile stress at max load TD	N/15 mm	DIN 53455-6	35	/
Elongation at break MD	%	DIN 53455-6	Min. 200 Max. 300	/
Elongation at break TD	%	DIN 53455-6	Min. 250 Max. 400	/
Water vapour permeability*	g/m ² 24h	DIN 53122 23°C 85% R.H.	< 3,5	/
Oxygen permeability*	cc/m ² 24h atm	DIN 53380 23°C 75% R.H.	< 60	/
Nitrogen permeability*	cc/m ² 24h atm	DIN 53380 23°C 75% R.H.	< 12	/
Carbon dioxide permeability*	cc/m ² 24h atm	DIN 53380 23°C 75% R.H.	< 190	/
External pouch dimensions	mm	/	from 100 to 300 mm	/- 5 mm
			from 301 to 600 mm	/- 7 mm
			from 601 to 1300 mm	/- 10 mm
Sealing dimension of not printed 3 side sealed bags	mm	/	7,5	/- 4,5 mm
Sealing dimension of side gusset pouches and printed 3 side sealed bags	mm	/	7,5**	/- 2,5 mm
Temperature of use (min-max)	°C		-40/+40	/

*Theoretical values

** 15 mm for bottom seal in side gusset pouches over 200 mm of width or "snip" pouches; 25 mm for bottom seal of pouches with Eurohole
Material must be stored away from sunlight and in a clean place. Temperature must be kept between 15°C and 25°C with relative humidity between 50 and 75 %.

Material supplied complies with European Directive 2002/72/EC, regulation 1935/2004/EC and subsequent amendments.

All values mentioned are at the best of our knowledge . The application, use and processing of the products are beyond our control, and therefore, under the entire responsibility of the user who is recommended to test the material in the most appropriate working conditions before placing industrial orders.