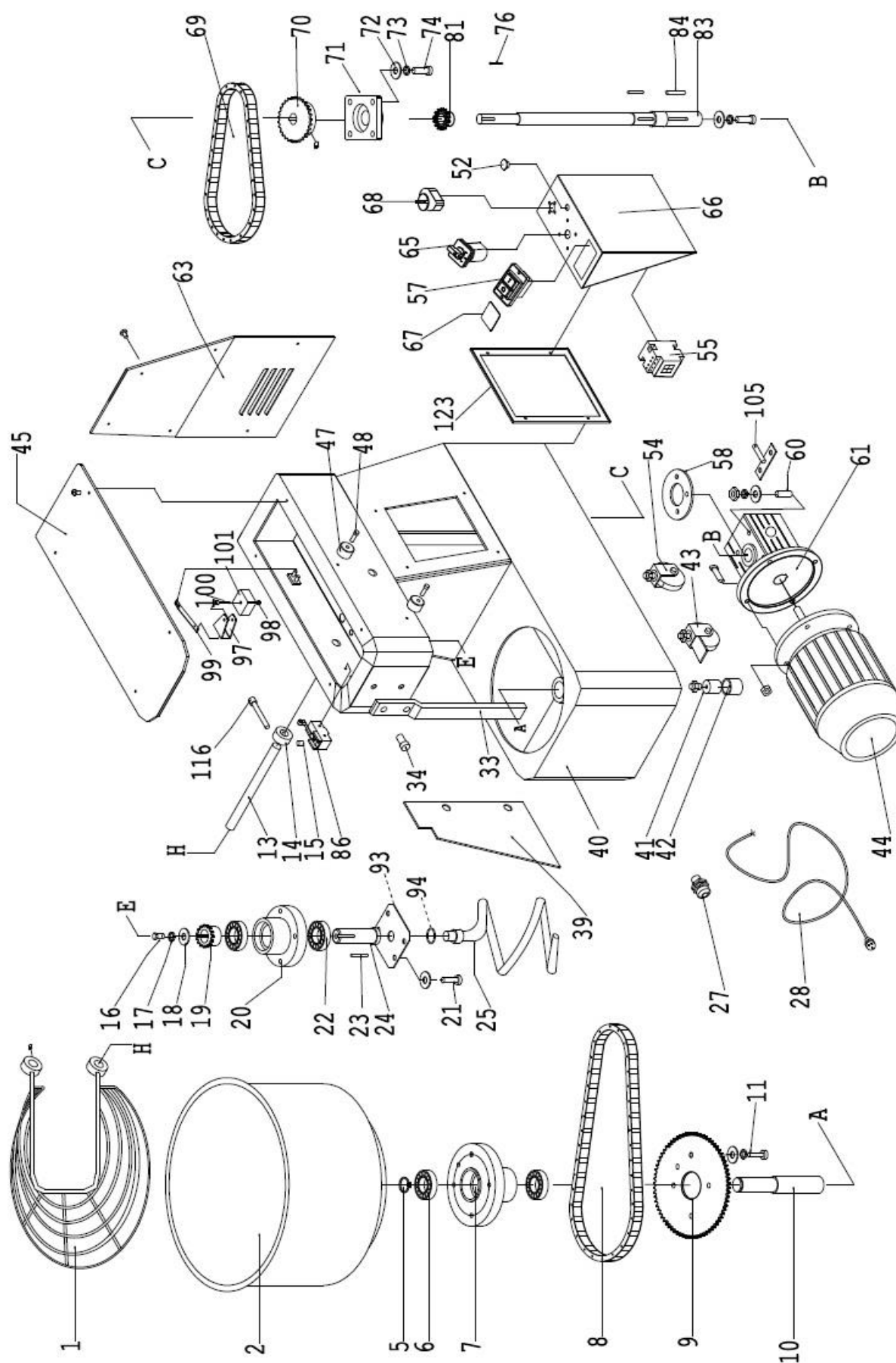


04/2019

Mod: NT53/T2V

Production code: P01IF04022

EXPLODED VIEW and SPARE PARTS LIST FIXED HEAD



POS.	NT22/T	Description	NT33/T	Description
1	A96ZE00008	Safety guard IF/IR 22	A96ZE00009	Safety guard IF/IR 33
2	A96ZV00016	Bowl IF/IR 22	A96ZV00017	Bowl IF/IR 33
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67007	Bowl chain 06B/126 IF÷IR 17÷22	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00004	Crown z=72 06B IF/IR 17/22	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	A96ZI00014	Safety guard pin IF/IR 17/22	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00006	Pinion gear z=15 06B IF/IR 17/22	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00006	Spiral support IF/IF 17/22	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36008	Key 6x6x20 TF÷TR 17÷22	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00015	Axle for spiral base IF/IR 17/22	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00004	Spiral IF/IR 17/22	A96ZS00005	Spiral IF/IR 33/42
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A87CX63038	Supply cable 5x1,5	A87CX63038	Supply cable 5x1,5
33	A96ZA00001	Dough breaking rod IF/IR 17	A96ZA00002	Rod breaking dough IF/IR 33
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00006	Side safety panel IF 17	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A87MR56010	Motor 400 V - 0,75 kW - 50 Hz 80 B14	A87MR56009	Motor 400 V - 1,1 kW - 50 Hz 80 B14
45	A96ZC00017	Upper grey panel IF/IR 17/22	A96ZC00019	Upper grey panel IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contactore CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contactore CN-6/4A 24 V IF/IR - SA300
57	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ
58	A96ZL00010	Reduction gear fixing ring IF/IR 17/22	A96ZL00018	Flange fixing gear box TF÷TR 33
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/28	A96ZL00027	Gear box CM063 80 B14 1/28
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	A96ZC00018	Back grey panel IF 17/22	A96ZC00020	Back grey panel IF 33/42/53
65	A96ZN00038	Selector 2 speed 1-0-2	A96ZN00038	Selector 2 speed 1-0-2
66				
67	A93AD00063	White label 50x50	A93AD00063	White label 50x50
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67006	Spiral Chain 06B/82 IF÷IR 22	S14MT67002	Chain 06B/73 TF÷TR 33
70	A96ZH00010	Chain pinion gear z=29 06B IF/IR 17/22	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00024	Transmission shaft base UCF 204 IF 17/22 - IR 17/22	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00008	Chain pinion gear z=14 06B TF/TR 17/22	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53
83	A96ZI00030	Transmission shaft TF 17-22 "2008"	S63TR67002	Transmissione shaft IF33
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF
93	S42PL00002	Spiral plate TF÷TR 17÷22	A96ZS00009	Spiral plate TF÷TR 33÷42÷53

94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00027	Bowl chain tensioner part IF/IR 17/22	A96ZV00027	Bowl chain tensioner part IF/IR 17/22
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
123	A96ZF00015	White frame IF/IR 17/22	A96ZF00016	White frame IF/IR 33/42/53
POS.	NT22/M1	Description	NT33/M1	Description
28	A96ZN00106	Supply cable 3x1,5	A96ZN00106	Supply cable 3x1,5
44	A96ZJ00030	Motor 230 V - 0,75 kW - 50 Hz 80 B14	A96ZJ00051	Motor 230 V – 1,1 kW - 50 Hz 80 B14
POS.	NT22/T2V	Description	NT33/T2V	
28	A87CX63038	Supply cable 4x1,5	A87CX63038	Supply cable 4x1,5
44	A87MR55031	Motor 400V 0,75÷1,1 kW - 50 Hz 80 B14	A87MR55032	Motor 400V 1,3÷1,8 kW - 50 Hz 90 B14
61	A96ZL00023	Gear box CM050 80 B14 1/20	A96ZL00024	Gear box CM063 90 B14 1/20

POS.	NT42/T	Description	NT53/T	Description
1	A96ZE00010	Safety guard IF/IR 42	A96ZE00011	Safety guard IF/IR 53
2	A96ZV00018	Bowl IF/IR 42	A96ZV00019	Bowl IF/IR 53
5	A96ZD00001	Snap ring diam. 25 IF/IR	A96ZD00001	Snap ring diam. 25 IF/IR
6	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
7	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53	A96ZV00025	Support bowl base IF/IR 17/22/33/42/53
8	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53	S14MT67008	Bowl spiral 06B/144 TF÷TR 33÷42÷53
9	A96ZR00005	Crown z=85 06B IF/IR 33/42/53	A96ZR00005	Crown z=85 06B IF/IR 33/42/53
10	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53	A96ZI00013	Bowl support axle IF/IR 17/22/33/42/53
11	A86ME24115	Screw M8x35 TF÷TR	A86ME24115	Screw M8x35 TF÷TR
13	S63FS67001	Safety guard pin TF/TR 33/42/53	S63FS67001	Safety guard pin TF/TR 33/42/53
14	A96ZE00012	Cam for safety guard IF	A96ZE00012	Cam for safety guard IF
15	A86ME32013	Screw M8x10 TF÷TR	A86ME32013	Screw M8x10 TF÷TR
16	A86ME24116	Screw M8x25 TF÷TR	A86ME24116	Screw M8x25 TF÷TR
17	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR	A86ME26024	S.steel washer grover Ø 8,5 TF÷TR
18	A86ME26025	S.Steel washer Ø8 TF÷TR	A86ME26025	S.Steel washer Ø8 TF÷TR
19	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53	A96ZH00007	Pinion gear z=15 08B IF/IR 33/42/53
20	A96ZS00007	Spiral support IF/IR 33/42/53	A96ZS00007	Spiral support IF/IR 33/42/53
21	A86ME24114	Screw M8x30	A86ME24114	Screw M8x30
22	A89CK00010	Bearing 6205-2RS TF÷TR	A89CK00010	Bearing 6205-2RS TF÷TR
22.01	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53	A89CK00011	Bearing 6006-2RS IF÷IR 33÷42÷53
23	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53	A86ME36009	Key 6x6x35 TF÷TR 33÷42÷53
24	A96ZI00016	Axle for spiral base IF/IR 33/42/53	A96ZI00016	Axle for spiral base IF/IR 33/42/53
25	A96ZS00005	Spiral IF/IR 33/42	A96ZS00017	Spiral IF/IR 53
27	A96ZN00025	Wire clip IF/IR	A96ZN00025	Wire clip IF/IR
28	A87CX63038	Supply cable 5x1,5	A87CX63038	Supply cable 5x1,5
33	A96ZA00003	Rod breaking dough IF/IR 42	A96ZA00004	Rod breaking dough IF/IR 53
34	A86ME24117	Screw M10x25 TF÷TR	A86ME24117	Screw M10x25 TF÷TR
39	A96ZB00007	Side safety panel IF 33	A96ZB00007	Side safety panel IF 33
41	A96ZF00011	Steel Foot M12 IF/IR	A96ZF00011	Steel Foot M12 IF/IR
42	A96ZF00019	Insert for plastic foot IF/IR	A96ZF00019	Insert for plastic foot IF/IR
43	A96ZG00003	Wheel with brake M12 IF/IR	A96ZG00003	Wheel with brake M12 IF/IR
44	A96ZJ00050	Motor 400 V - 1,5 kW - 50 Hz 80 B14	A96ZJ00050	Motor 400 V - 1,5 kW - 50 Hz 80 B14
45	A96ZC00019	Upper grey panel IF/IR 33/42/53	A96ZC00019	Upper grey panel IF/IR 33/42/53
47	A96ZD00002	Ring in nylon IF/IR	A96ZD00002	Ring in nylon IF/IR
48	A86ME24119	Screw M4x30 TF÷TR	A86ME24119	Screw M4x30 TF÷TR
52	A96ZF00007	Axis cover IR	A96ZF00007	Axis cover IR
54	A96ZG00004	Wheel without brake M12 IF/IR	A96ZG00004	Wheel without brake M12 IF/IR
55	A96ZN00064	Contactore CN-6/4A 24 V IF/IR - SA300	A96ZN00064	Contactore CN-6/4A 24 V IF/IR - SA300
57	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ	A96ZN00103	Black/White Button KJD17B-4 230V 50HZ
58	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53	A96ZL00011	Ring fixing reduction gear IF/IR 33/42/53
60	A86ME32014	Screw M8x40 TF÷TR	A86ME32014	Screw M8x40 TF÷TR
61	A96ZL00008	Gear box CM050 80 B14 1/28	A96ZL00027	Gear box CM063 80 B14 1/28
62	A86ME24118	Screw M5x10 TF÷TR	A86ME24118	Screw M5x10 TF÷TR
63	A96ZC00020	Back grey panel IF 33/42/53	A96ZC00020	Back grey panel IF 33/42/53
65	A96ZN00038	Selector 2 speed 1-0-2	A96ZN00038	Selector 2 speed 1-0-2
66				
67	A93AD00063	White label 50x50	A93AD00063	White label 50x50
68	A96ZM00002	Timer 0-30 min. IF/IR	A96ZM00002	Timer 0-30 min. IF/IR
69	S14MT67003	Spiral chain 08B/69 TF÷TR 42	S14MT67017	Spiral chain 08B/69 IF÷IR 53 2013
70	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53	A96ZH00011	Chain pinion gear z=29 08B IF/IR 33/42/53
71	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53	A96ZI00025	Transmission shaft base UCF 205 IF 33/42/53 - IR 33/42/53
72	A86ME26027	S.steel washer Ø 10 TF÷TR	A86ME26027	S.steel washer Ø 10 TF÷TR
73	A86ME26026	S.steel washer spring Ø 10 TF÷TR	A86ME26026	S.steel washer spring Ø 10 TF÷TR
74	A86ME24120	Screw M10x35 TF÷TR	A86ME24120	Screw M10x35 TF÷TR
76	A86ME36006	Key 6X6X30	A86ME36006	Key 6X6X30
81	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS	A96ZH00009	Chain pinion gear z=16 06B IF/IR 33/42/53 + VS
83	A96ZI00031	Transmission shaft IF 42/53	A96ZI00031	Transmission shaft IF 42/53
84	A86ME36007	Key 8x7x35 TF÷TR	A86ME36007	Key 8x7x35 TF÷TR
86	A96ZN00030	Micro-switch IF	A96ZN00030	Micro-switch IF

93	A96ZS00009	Spiral plate TF÷TR 33÷42÷53	A96ZS00009	SPIRAL PLATE TF÷TR 33÷42÷53
94	A96ZD00003	O-ring diam. 20x2,5 IR	A96ZD00003	O-ring diam. 20x2,5 IR
97	A96ZN00053	Nylon block base IF/IR	A96ZN00053	Nylon block base IF/IR
98	A86ME25018	Nut M5 ZN	A86ME25018	Nut M5 ZN
99	A96ZN00052	Tensioner base IF/IR	A96ZN00052	Tensioner base IF/IR
100	A86ME24122	Screw TCEI M5x30 TF÷TR	A86ME24122	Screw TCEI M5x30 TF÷TR
101	A96ZN00054	Nylon block	A96ZN00054	Nylon block
105	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53	A96ZV00028	Bowl chain tensioner part IF/IR 33/42/53
116	A96ZF00002	Screw M8x100 TR	A96ZF00002	Screw M8x100 TR
123	A96ZF00016	White frame IF/IR 33/42/53	A96ZF00016	White frame IF/IR 33/42/53
POS.	NT42/M1	Description	NT53/M1	Description
28	A96ZN00106	Supply cable 3x1,5	A96ZN00106	Supply cable 3x1,5
44	A96ZJ00049	Motor 230 V – 1,5 kW - 50 Hz 80 B14	A96ZJ00049	Motor 230 V – 1,5 kW - 50 Hz 80 B14
POS.	NT42/T2V	Description	NT53/T2V	
28	A87CX63038	Supply cable 4x1,5	A87CX63038	Supply cable 4x1,5
44	A87MR55014	Motor 400V 1,5÷2 kW - 50 Hz 80 B14	A87MR55014	Motor 400V 1,5÷2 kW - 50 Hz 80 B14
61	A96ZL00024	Gear box CM063 90 B14 1/20	A96ZL00024	Gear box CM063 90 B14 1/20
POS.	NT42/T2V 230/3	Description	NT53/T2V 230/3	
28	A87CX63038	Supply cable 4x1,5	A87CX63038	Supply cable 4x1,5
44	A87MR55039	Motor 230V 1,5÷2 kW - 50 Hz 80 B14	A87MR55039	Motor 230V 1,5÷2 kW - 50 Hz 80 B14
61	A96ZL00024	Gear box CM063 90 B14 1/20	A96ZL00024	Gear box CM063 90 B14 1/20