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Production code: HPL/2504-P



Diamond
catering equipment

Digital speed regulator for single-phase induction motors FE230



Fig.1: Digital speed regulator.

FE230 regulator is an advanced control system using a microprocessor for manual or automatic speed adjustment of an induction single-phase motor (typically used for air intake systems), for lighting system management and for a possible optional load (such as, for example an external gas solenoid valve for chimney or gas outlet).

The precision and its use ease are guaranteed by using a latest generation microprocessor and by digital controls situated on the front panel: picture 2 and the following instructions illustrate the functions managed by FE230 control unit, these functions turn the control unit into an ideal solution for many indoor and professional air intake systems (odours, smokes and fumes extrac-

tors fan, indoor, professional and industrial range hoods, purification and air treatment devices, etc...).

Special attention in designing FE230 control system has been dedicated to achieve an innovative electronic control system, characterized in stand-by condition by lower power consumption currently available for these kind of product.

This feature, particularly appreciated today, and the possibility to automate air intake system by optional sensors, allow to install a sophisticated and efficient air-treatment system control in every kind of settings. The possibility of using wireless remote control (IR/RADIO code FE1004) or RS-485 serial channel turn FE230 system into a "clever" system control that is able to set up new features that can be implemented according to custom requirements.

WARNINGS:

- Before installing and plugging the device into the mains, check that the specifications indicated on the data plate and the technical characteristics explained on this manual correspond to those of the electrical mains system, of motor, of lighting system and of eventual gas solenoid valve.
- Use always high quality and suitable section electric cables wire to connect the regulator to the mains and to loads.
- We recommend that you keep within the device the lenghts cable short to avoid their contact with particular components that could reach high temperatures.
- Install the regulator in ventilated places and away from sources of heat, especially if the current load absorption are close to the maximum declared.
- Be sure to connect the ground wire of the motors (or the chassis of the motors) to the main board and the latter one to the grounding system of the network.
- To avoid danger of fire, electric shock or malfunctions, do not expose the device to rain, humidity, favouring the installation in a dry place. It is recommended to not install the regulator in areas with moisture, fumes or gas, avoid direct sunlight or heat sources that could damage the device dissipation capacity.
- The regulator must be installed and used only in compliance with the instructions provided: the manufacturer won't be responsible for the improper use of the device (if it is used for applications different than those for which it was designed) or for failure to

- The manufacturer declares that this product is free from manufacturing defects.
- The guarantee lasts 12 months if the product is correctly used.
- The manufacturer reserves the right to make changes, also without notice, on the device or on the documentation in order to improve its performances.

TECHNICAL CHARACTERISTICS

- Single-phase power supply: 85-265 Vac 50Hz.
- Fuse of general protection: 10AT 5 X 20 mm.
- Stand-by power consumption (loads off) 0.35 W.
- Phase control with triac: speed motor setting and switch with relay.
- Motor: single-phase induction.
- Maximum load MOTOR: 4,5A (@ 230 Vac).
- Maximum load LIGHTS: 2A (@ 230 Vac).
- Features for gas solenoid valve: 230 Vac 50Hz MAX. 1A.

- Possibility of receiving wireless remote controls by Radio remote control (optional).
- Possibility of connecting optional sensors (temperature sensors, air-quality sensors, odour and gas sensors, relative humidity sensor, CO2 sensors, anemometers, etc..)
- Bidirectional serial communication channel RS-485 (optional).
- Digital controls setting through 5 frontal keys, 1 led and 1 seven-segments display.
- IP protection: IP55.
- Size: 158x118x77 mm.
- Weight: 0.37 kg.
- References standards: EN 55014-1, EN 55014-2, EN 60204-1, EN 60335-1, EN 61000-3-2, EN 61000-3-3, EN 61000-4-2, EN 61000-4-4, EN 61000-4-5.

MAIN FEATURES

In relation to the features described below, refer to fig.2.

At motor switch on, a seven-segments display indicates numerical values between 1 and 8 representing speed motor setting. In the transition from one speed to another one, as well as switching on and switching off, the motor always follow a proper ramp.

SW1 key: Pressing **SW1** key, motor starts running and speed 1 is automatically setted: at every start, it is however foreseen that the motor runs, for 3 seconds, at a different speed (start speed). After 20 seconds, gas solenoid valve is turned on and led **DL** lights on.

SW2 key: Pressing **SW2** key, gas solenoid valve is immediately disabled and led **DL** switches off: Maximum speed motor is setted (speed 8) for 20 seconds, then it stops.

SW3 key: Each press of **SW3** key increases speed motor according to the scheme: V1 → V2 → ... → V7 → V8.

SW4 key: Each press of **SW4** decreases speed motor according to the scheme: V8 → V7 → ... → V2 → V1.

SW5 key: With motor off or motor running, pressing **SW5** turns on or off light.

MOTOR SPEED CALIBRATION PROCEDURE

When loads are off, it is possible to do the calibration procedure of the motor speed, by which the user can customize the value of the minimum, maximum and start speed. After completing the calibration procedure, intermediate speeds (the speed 2 to 7) are defined by software based on the minimum and maximum setting. If the user does not perform the calibration procedure for setting the minimum and maximum motor speed, these parameters have default values.

Press and hold simultaneously for 3 seconds the keys **SW3** and **SW4** to access the calibration procedure of the motor speed: the display shows "0", indicating that it is enabled the start speed, and is automatically selected minimum speed that can be associated to that parameter (it should be noted that this speed, depending on the type of load applied, it may not be sufficient to start the motor: in this case press the button **SW3** to increment until the motor starts). Push the **SW3** and / or **SW4** to increase and / or decrease the speed until you get the desired value for the start speed.

Press **SW1** to confirm and proceed with the setting of the minimum speed: the display shows "1" while the motor continues to run at the start speed previously selected. Push the **SW3** and / or **SW4** to increase the speed until you get the desired value for the minimum speed, whereas it is not possible to select a value greater than the one chosen by the start speed.

Press **SW1** to confirm and proceed with the setting of the maximum speed: the display shows "8" and the motor starts running at maximum speed setting.

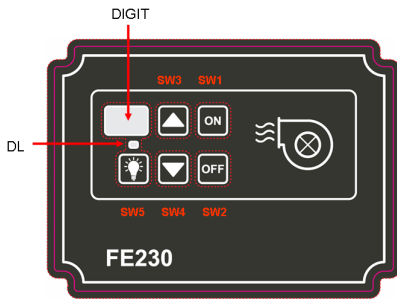


Fig. 2: Control panel.

Push the **SW3** and / or **SW4** to increase and / or decrease the speed until you get the desired value for the maximum speed: the minimum value that can be selected for it is a function of the minimum speed previously selected. Press **SW1** to exit from the calibration procedure of the motor speed: the start speed, the minimum speed and maximum speed setted are saved, the motor stops and the display turns off.

When setting the speed, you can increase and / or decrease the value of the current speed quickly by holding the button **SW3** and / or **SW4**.

During the calibration of the motor speed it is possible, at any time, restore the default values for the start speed, for the minimum speed and maximum speed: it is necessary to hold the **SW2** button for 3 seconds. This operation also causes the

REGULATOR INSTALLATION

After removing the cover, do on the box the necessary holes for the passage of cables. Then attach the box to the desired support and make connections to the terminal block on the board according to the connexion diagram shown in Fig. 3 (**Note:** If the motor used in the installation has a metal chassis, it is recommended to connect it to one of the two ground terminals on the board. The second terminal must be connected to the earth of the mains).

When all connections have been done, power on to the regulator. This will remain in low power mode (stand-by) until loads are activated or you will access the Configuration Menu.

Verify the correct operation mode of loads using dedicated keys on the front panel. Then close the casing cover using the screws: the device is ready for use.

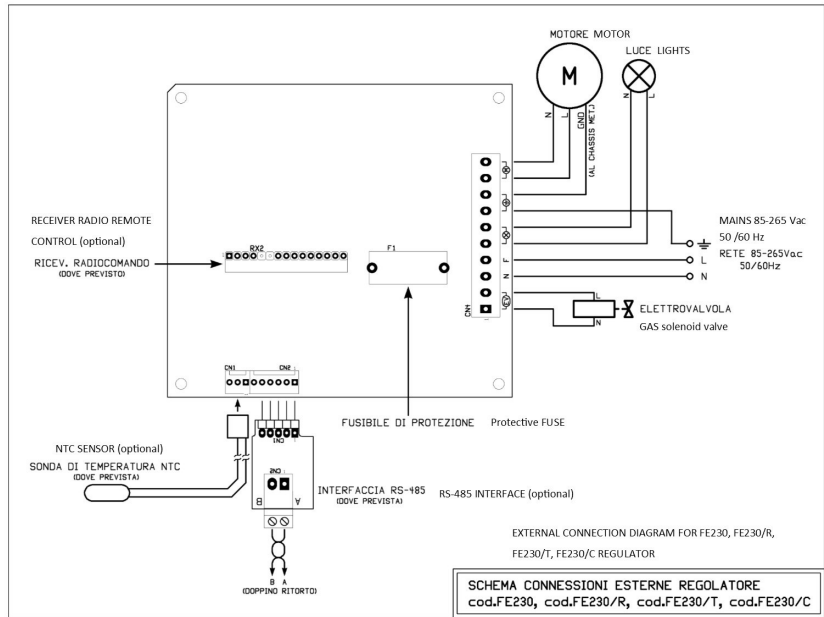


Fig.3: External connection diagram.