

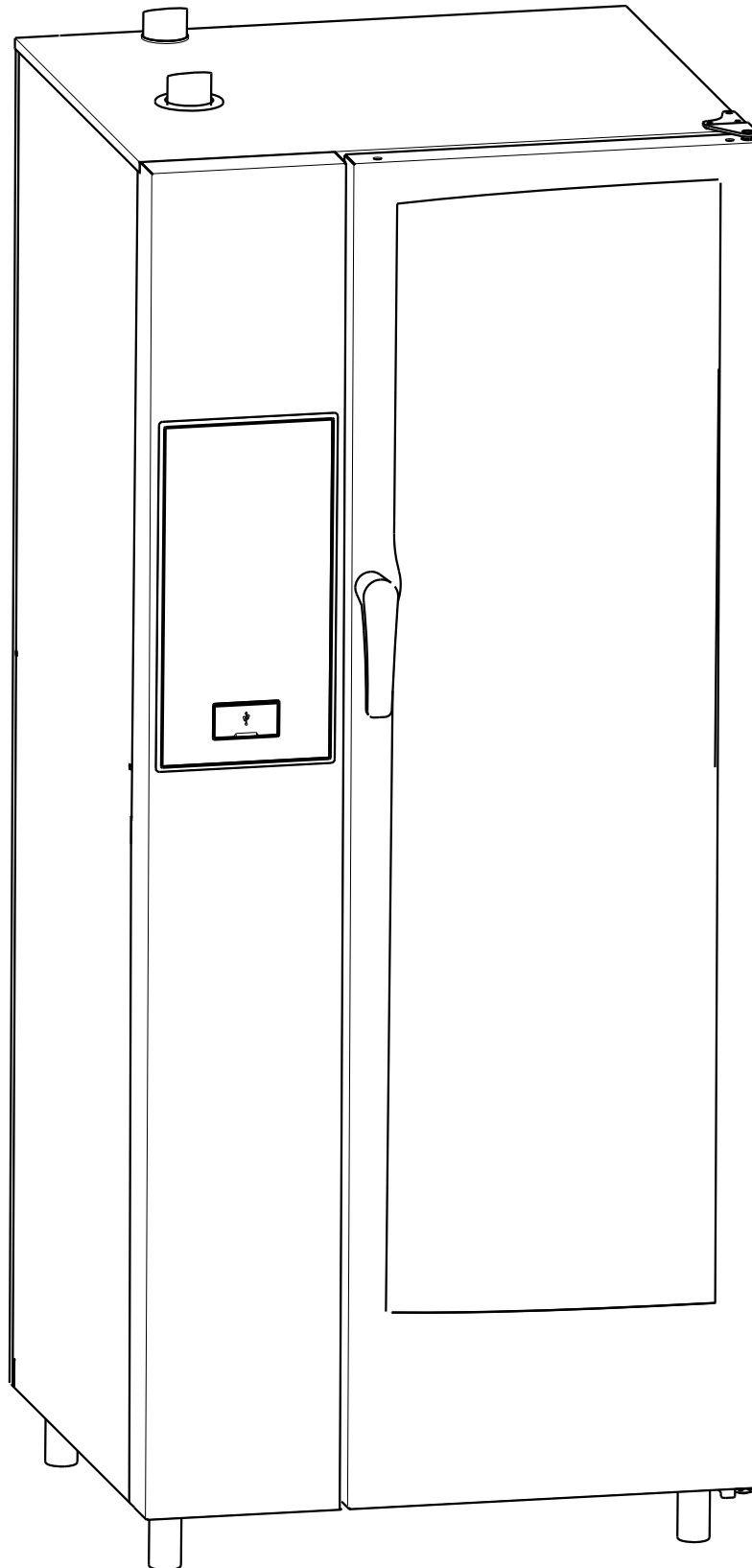
03/2023

Mod: SBET/XC-20

Production code: 228724

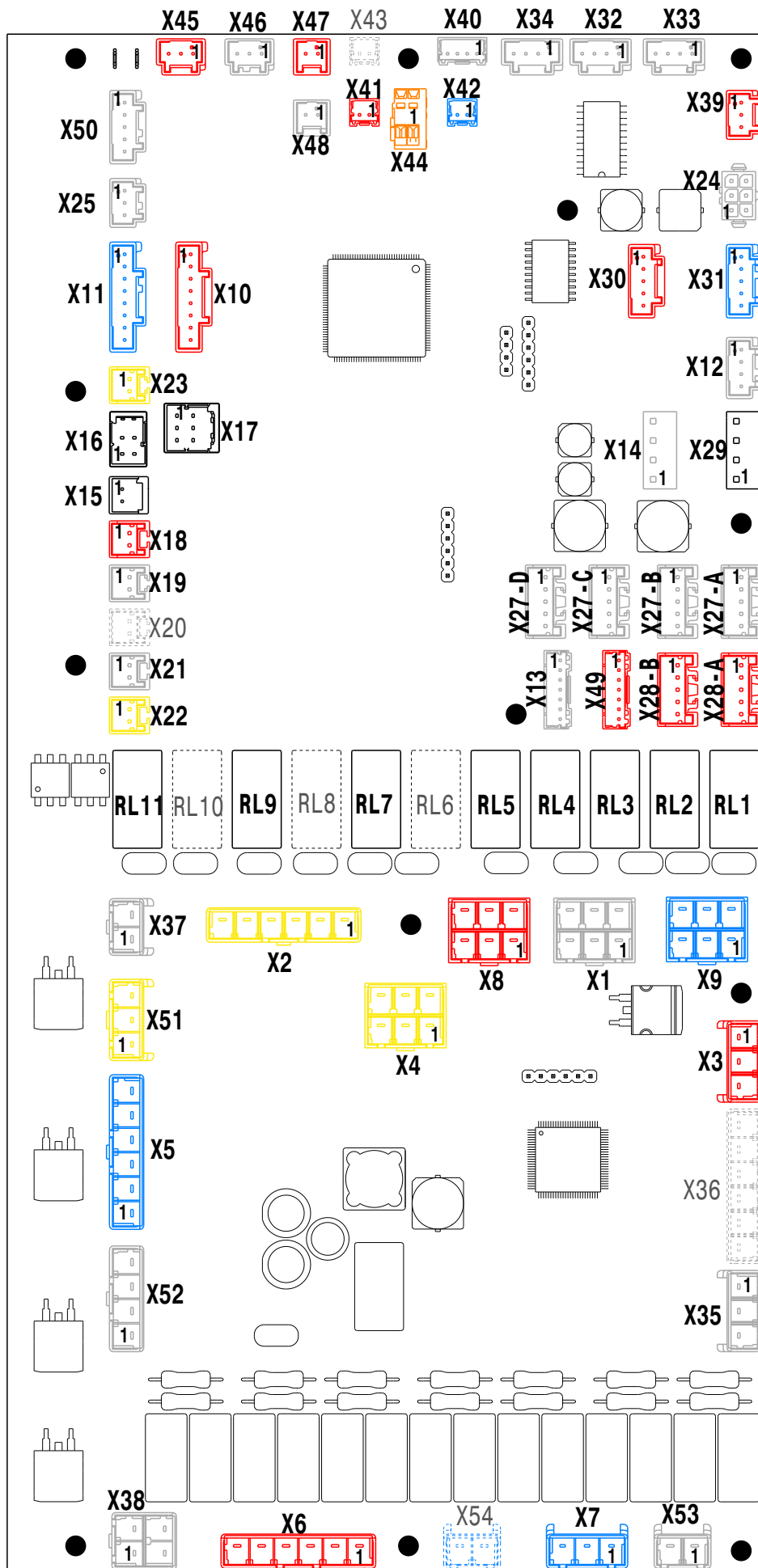
ELECTRIC OVENS

Electrical Documentation



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MAIN BOARD ACU



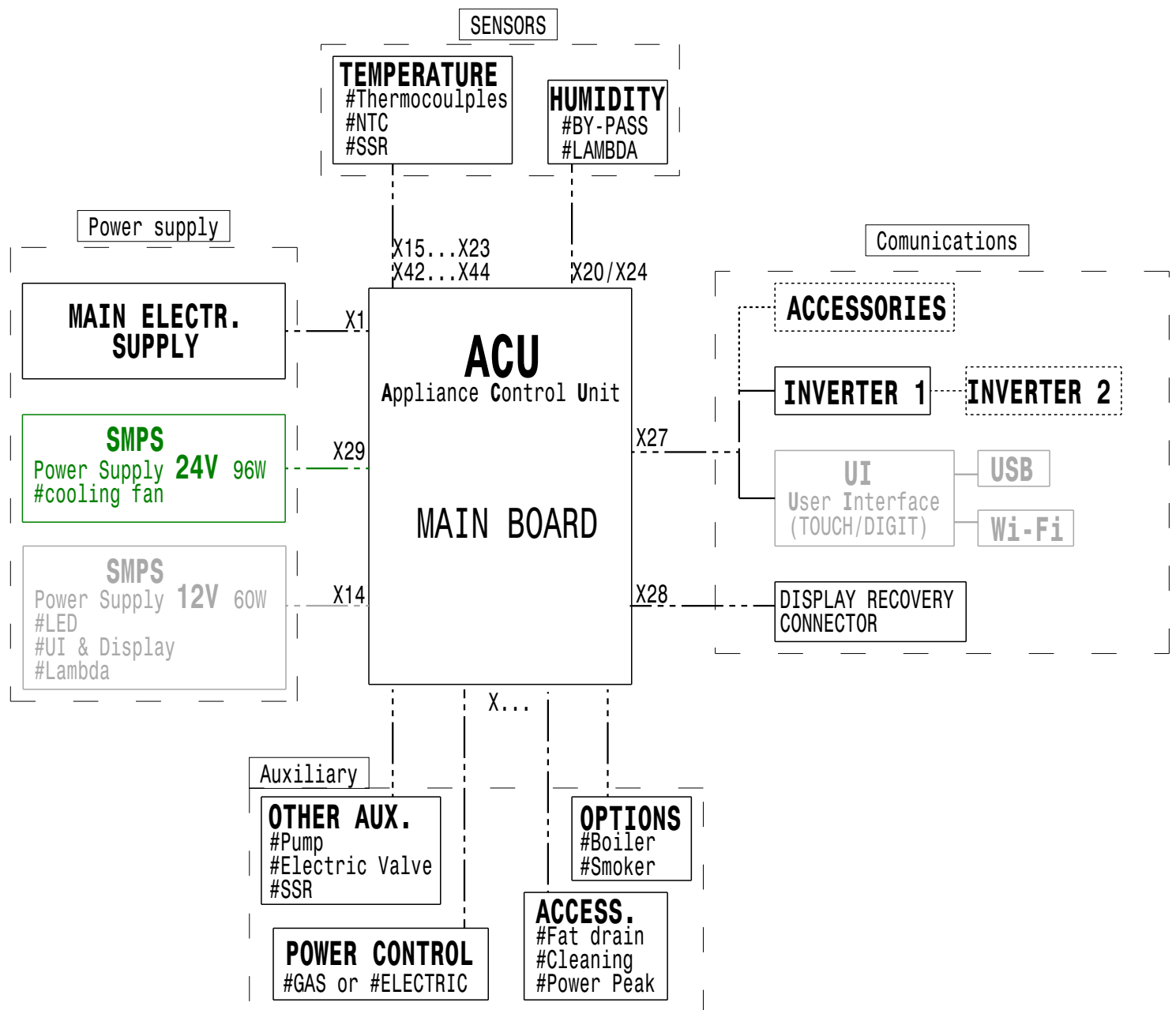
ACU LEGENDA

Ref.	Group	Pin	Direct.	Function
X1	Power Supply	1	IN	L Power Supply
		2	IN	N Power Supply
		3	IN	L Power Supply
		4	IN	N Power Supply
		5	IN	SW-OFF Auto switch off
		6	OUT	
X2	Water Service	1	OUT	EV1 Instant steam solenoid valve
		2	OUT	EV2 Quenching solenoid valve
		3	OUT	EV4 Spray unit solenoid valve
		4	OUT	BV3 Cavity drain ball valve OPEN
		5	OUT	BV3 Cavity drain ball valve CLOSE
		6	OUT	N
X3	Clean. Syst. Basic	1	OUT	EV7 Cleaning water fill solenoid valve
		2	OUT	M8 Cleaning pump
		3	OUT	N
X4	Cleaning System Drawer Rinse	1	OUT	EV11 Drawer fill solenoid valve
		2	OUT	EV12 Drawer drain solenoid valve
		3	OUT	
		4	OUT	
		5	OUT	
		6	OUT	N
X5	Boiler Fill & Clean	1	OUT	EV5 Boiler fill solenoid valve
		2	OUT	
		3	OUT	BV6 Boiler drain ball valve OPEN
		4	OUT	BV6 Boiler drain ball valve CLOSE
		5	OUT	
		6	OUT	N
X6	Sensing	1	IN	TSC Cavity safety thermostat
		2	IN	BBC1 Cavity gas blower burner UP
		3	IN	BBC2 Cavity gas blower burner DOWN
		4	IN	HV14 Motor drive fuse UP
		5	IN	HV15 Motor drive fuse DOWN
		6	IN	
X7	Sensing	1	IN	TSB Boiler safety thermostat
		2	IN	BBB1 Boiler gas blower burner
		3	IN	
X8	Cavity GAS burner	1	OUT	N
		2	OUT	FCU Cavity flame control unit reset UP
		3	OUT	FCU Cavity flame control unit reset DOWN
		4	IN	FCU Cavity flame control units power supply IN
		5	OUT	FCU Cavity flame control unit power supply UP
		6	OUT	FCU Cavity flame control unit power supply DOWN
X9	Boiler GAS burner	1	OUT	N
		2	OUT	FBU Boiler flame control unit reset
		3	OUT	
		4	IN	FBU Boiler flame control unit power supply IN
		5	OUT	FBU Boiler flame control unit power supply OUT
		6	OUT	
X10	Cavity GAS blower	1	OUT	VTCU Cavity blower control Power supply
		2	IN	VTCU Cavity blower control Tachometer UP
		3	IN	
		4	OUT	VTCU Cavity blower control Speed UP
		5	IN	VTCU Cavity blower control Tachometer DOWN
		6	IN	
		7	OUT	VTCU Cavity blower control Speed DOWN
		8	OUT	VTCU Boiler blower control GND
X11	Boiler GAS blower	1	OUT	VTBU Boiler blower control Power supply
		2	IN	VTBU Boiler blower control Tachometer
		3	IN	
		4	OUT	VTBU Boiler blower control Speed control
		5	IN	
		6	IN	
		7	OUT	
		8	OUT	VTBU Boiler blower control GND

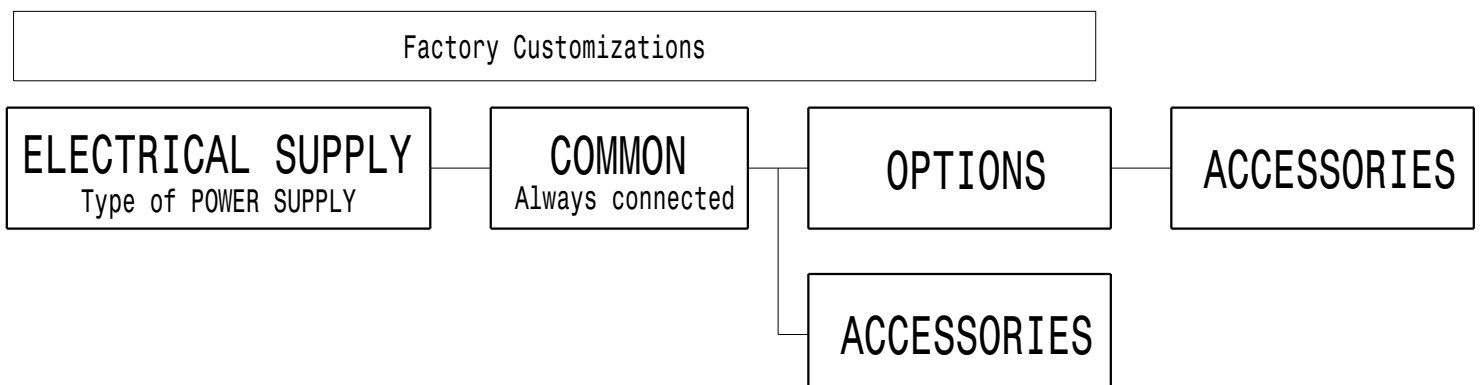
Ref.	Group	Pin	Direct.	Function	
X12	Led	1	OUT	H1 LED lighting 1 anode	
		2	IN	H1 LED lighting 1 catode	
		3	IN	H2 LED lighting 2 catode	
		4	OUT	H2 LED lighting 2 anode	
X13				Address	
X14	12V	1	IN	+12V dc	
		2	IN		
		3	IN	0V dc	
		4	IN		
X15	Food probe temperature	A1	IN	TFP 1 st point food probe temperature	
A2		IN			
X16		A1	IN	TFP 2 nd point food probe temperature	
		B1	IN		
X17		A2	IN	TFP 3 rd point food probe temperature	
		B2	IN		
X17		A1	IN	TFP 4 th point food probe temperature	
		B1	IN		
		A2	IN	TFP 5 th point food probe temperature	
		B2	IN		
X18		Temper.	A3	IN	TFP 6 th point food probe temperature
			B3	IN	
X18	Temper.	1	IN	TCAV Cavity Thermocouple UP	
X19	Temper.	2	IN		
		1	IN	TBOI Boiler Thermocouple	
X19	Temper.	2	IN		
				-- NOT USE --	
X20	Temper.				
X21	Temper.	1	IN		
		2	IN	TCAV Cavity Thermocouple DOWN	
X22	Temper.	1	IN		
		2	IN	TQS Quenching System Thermocouple	
X23	Temper.	1	IN		
		2	IN	TAR Aromatizer Thermocouple	
X24				Lambda sensor	
X25	Boiler level	1	IN/OUT	SL Boiler safety level dection probe	
		2	IN/OUT	WL Boiler working level dection probe	
		3	IN	REF Boiler level detection probes reference	
X27-A			IN/OUT	PMACS comunication BUS	
X27-B			IN/OUT	PMACS comunication BUS	
X27-C			IN/OUT	PMACS comunication BUS	
X27-D			IN/OUT	PMACS comunication BUS	
X28-A			IN/OUT	PMACS Recovery comunication BUS	
X28-B			IN/OUT	PMACS Recovery comunication BUS	
X29	24V	1	IN	+24V dc	
		2	IN		
		3	IN	0V dc	
		4	IN		
X30	Cavity SSR	1	OUT	KC1 Cavity 1 solid state relay UP	
		2	OUT	KC2 Cavity 2 solid state relay UP	
		3	OUT	KC3 Cavity 1 solid state relay DOWN	
		4	OUT	KC4 Cavity 2 solid state relay DOWN	
		5	OUT	0V dc	
X31	Boiler SSR	1	OUT	KB1 Boiler 1 solid state relay UP	
		2	OUT	KB2 Boiler 2 solid state relay UP	
		3	OUT	KB3 Boiler 1 solid state relay DOWN	
		4	OUT	KB4 Boiler 2 solid state relay DOWN	
		5	OUT	0V dc	

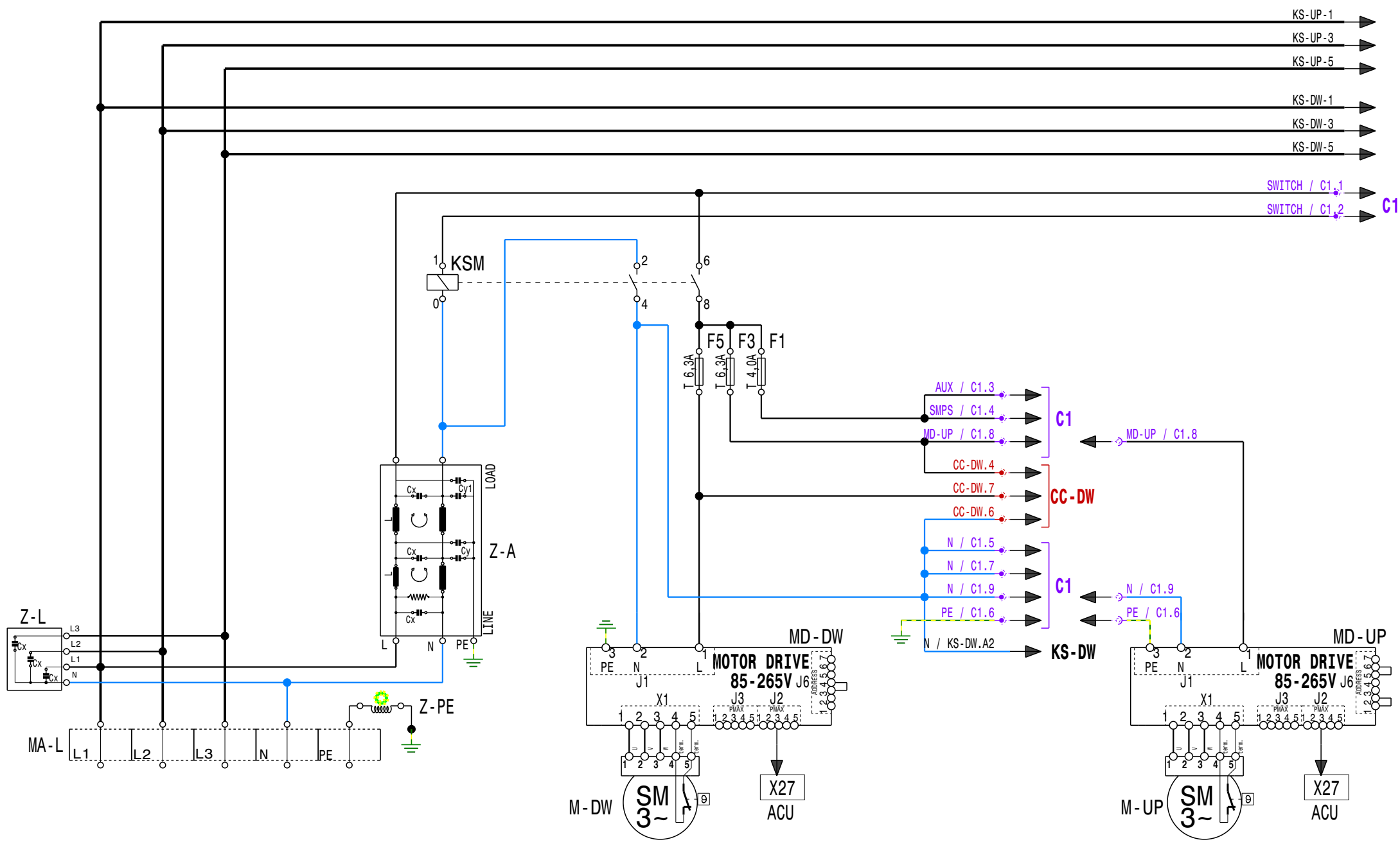
Ref.	Group	Pin	Direct.	Function
X32	Cooling Fan 1	1	OUT	FAN1 Cooling fan 1 power supply 24Vdc
		2	IN	FAN1 Cooling fan 1 tachometer sensor
		3	OUT	FAN1 Cooling fan 1 speed control
		4	OUT	FAN1 Cooling fan 1 power supply 0Vdc
X33	Cooling Fan 2	1	OUT	FAN2 Cooling fan 2 power supply 24Vdc
		2	IN	FAN2 Cooling fan 2 tachometer sensor
		3	OUT	FAN2 Cooling fan 2 speed control
		4	OUT	FAN2 Cooling fan 2 power supply 0Vdc
X34	Cooling Fan 3	1	OUT	FAN3 Cooling fan 3 power supply 24Vdc
		2	IN	FAN3 Cooling fan 3 tachometer sensor
		3	OUT	FAN3 Cooling fan 3 speed control
		4	OUT	FAN3 Cooling fan 3 power supply 0Vdc
X35	Vent. Valve	1	OUT	VV1 Venting valve 1 cw rotation
		2	OUT	N
		3	OUT	VV1 Venting valve 1 ccw rotation
X36				-- NOT USE --
X37	KS	1	OUT	KS Safety contactor
		2		
X38	Smoker	1	OUT	N
		2	OUT	R1 (Smoker heating element)
		3	OUT	
		4	IN	
X39	Flow meter	1		
		2	OUT	FM Flow meter reference
		3	IN	FM Flow meter feedback
X40	Temper.	1	OUT	
		2	IN	NCC NTC cabinet components
		3	OUT	
		4	IN	NM8 NTC pump M8
X41	Temper.	1	OUT	NHSC NTC Cavity SSR heatsink
		2	IN	
X42	Temper.	1	OUT	NHSB NTC Boiler SSR heatsink
		2	IN	
X43	Temper.			-- NOT USE --
X44	Softner	1	OUT	
		2	IN	SSW1 Softner interface
X45	Switch	1	OUT	24V Reference
		2	IN	DS Door switch
		3	IN	AFS Air filter switch
		3	IN	
X46	switch	1	OUT	24V Reference
		2	IN	SVV1 Venting valve CLOSE switch
		3	IN	SVV1 Venting valve OPEN switch
X47		1	OUT	24V Reference
		2	IN	SF Fat drain valve status switch
X48	Switch	1	OUT	24V Reference
		2	IN	DRS Cleaning drawer switch
X49				Recovery Adress
X50		1	OUT	24V Reference
		2	IN	HER Hood error
		3	IN	
		4	IN	
		5	IN	
X51	Liquid Clean Syst.	1	OUT	P1 Liquid dergent pump
		2	OUT	P2 Liquid rinse pump
		3	OUT	N
X52		1	OUT	HS2 Hood speed 2
		2	OUT	HS1 Hood speed 1
		3	OUT	HON Hood ON
		4	OUT	N Neutral
X53		1	IN	PPM1 Peak power managment 1
		2	IN	PPM2 Peak power managment 2
X54				-- NOT USE --

LOGIC DIAGRAM

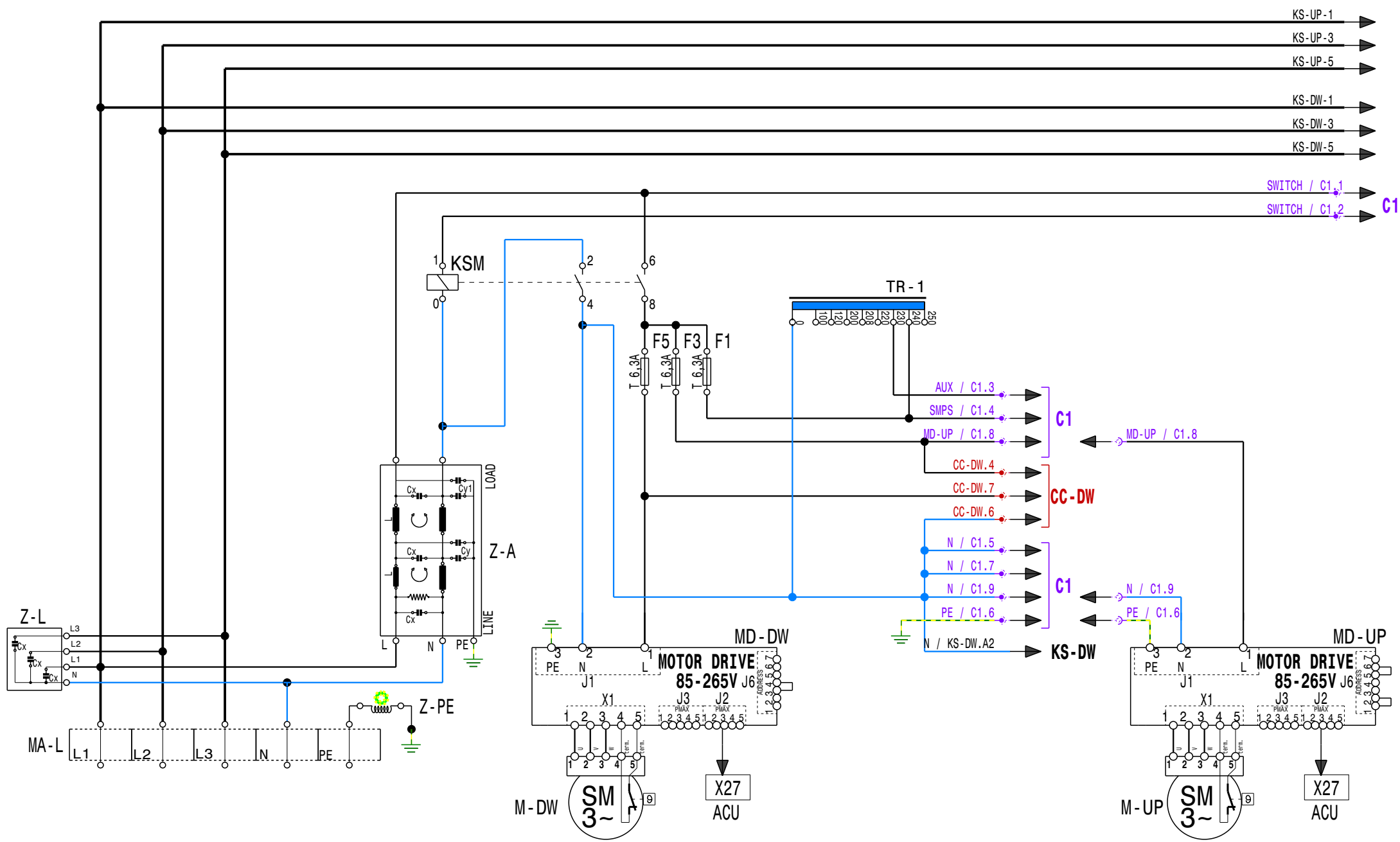


HARNESS DIAGRAM

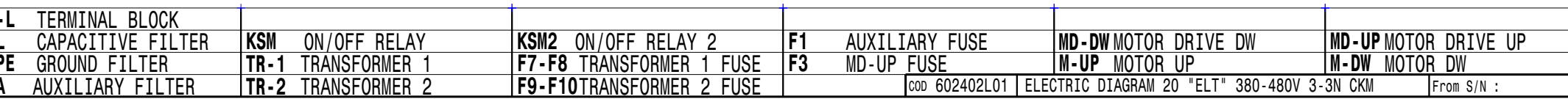


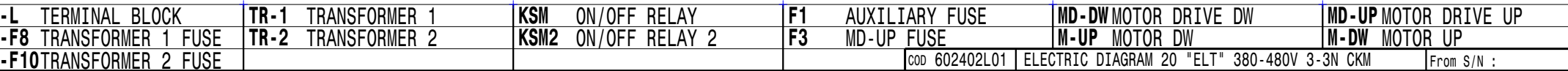


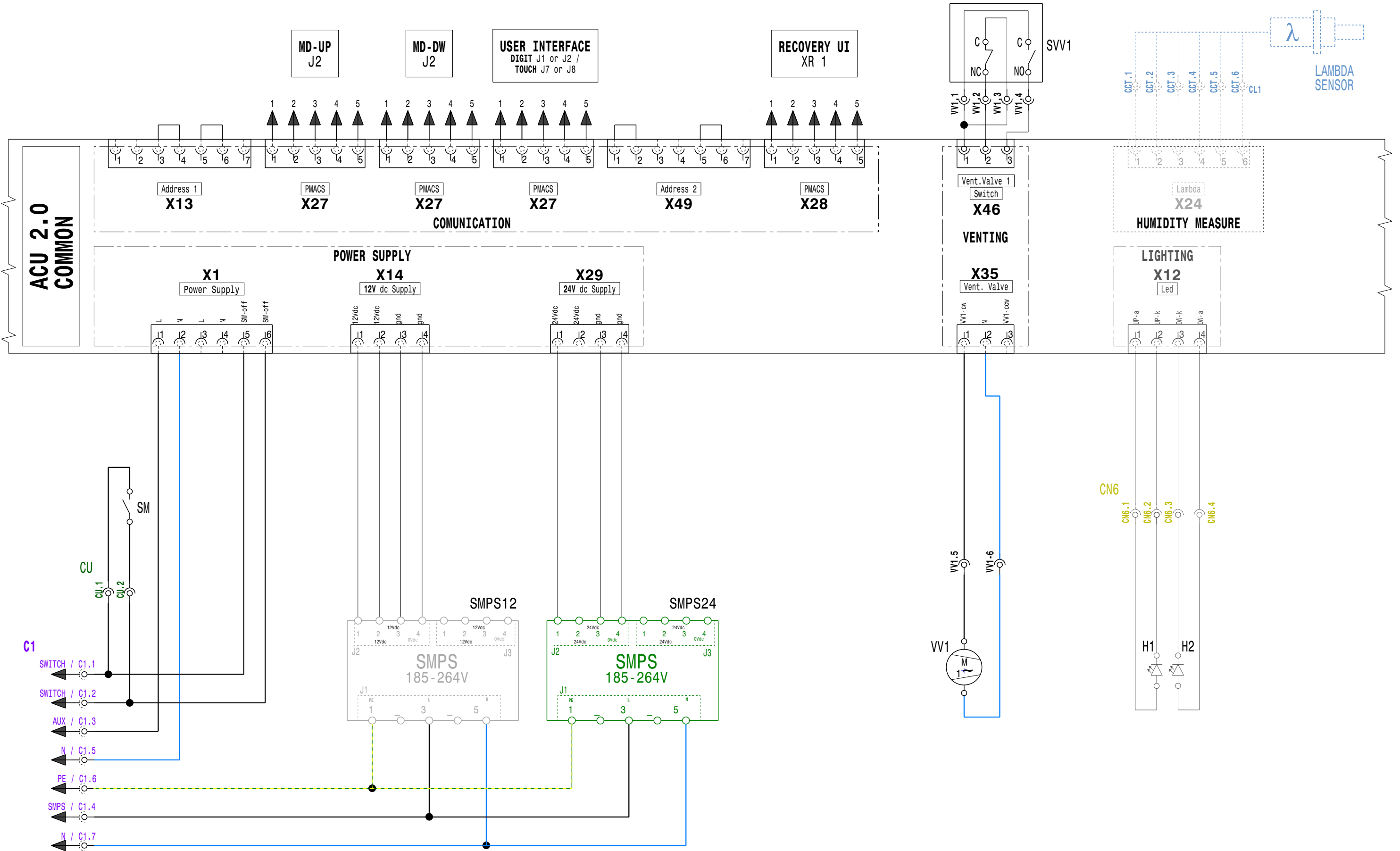
MA-L	TERMINAL BLOCK	Z-A	AUXILIARY FILTER	F1	AUXILIARY FUSE	MD-UP	MOTOR DRIVE UP	MD-DW	MOTOR DRIVE DW	
Z-L	CAPACITIVE FILTER	KSM	ON/OFF RELAY	F3	MD-UP FUSE	M-UP	MOTOR UP	M-DW	MOTOR DW	
Z-PE	GROUND FILTER	KS	SAFETY CONTACTOR	F5	MD-DW FUSE					
						COD 602402L01		ELECTRIC DIAGRAM 20 "ELT" 380-480V 3-3N CKM		From S/N :



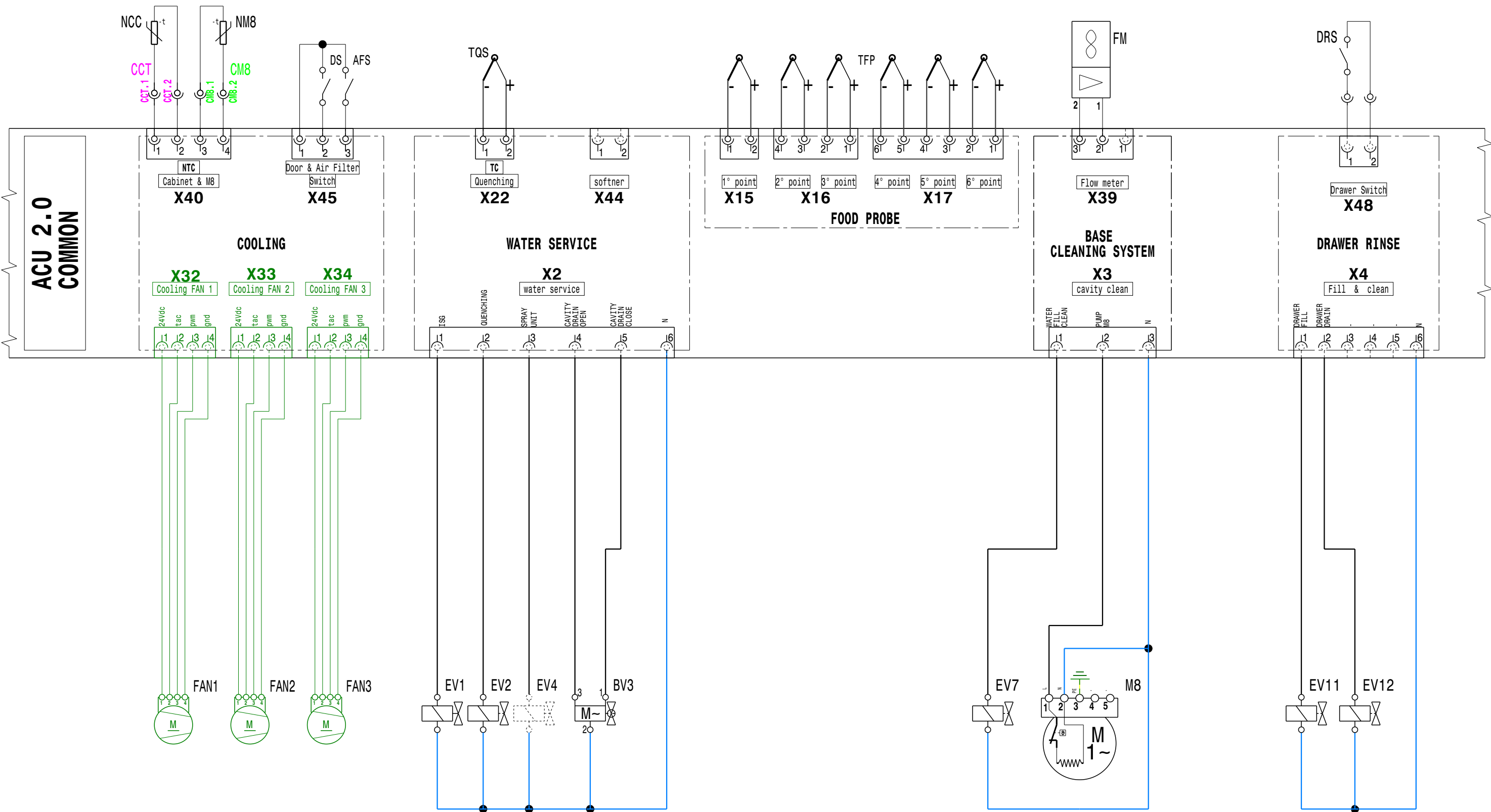
MA-L	TERMINAL BLOCK	Z-A	AUXILIARY FILTER	F1	AUXILIARY FUSE	MD-UP	MOTOR DRIVE UP	MD-DW	MOTOR DRIVE DW	TR-1	TRANSFORMER
Z-L	CAPACITIVE FILTER	KSM	ON/OFF RELAY	F3	MD-UP FUSE	M-UP	MOTOR UP	M-DW	MOTOR DW		
Z-PE	GROUND FILTER	KS	SAFETY CONTACTOR	F5	MD-DW FUSE						
						COD 602402L01		ELECTRIC DIAGRAM 20 "ELT" 380-480V 3-3N CKM			From S/N :







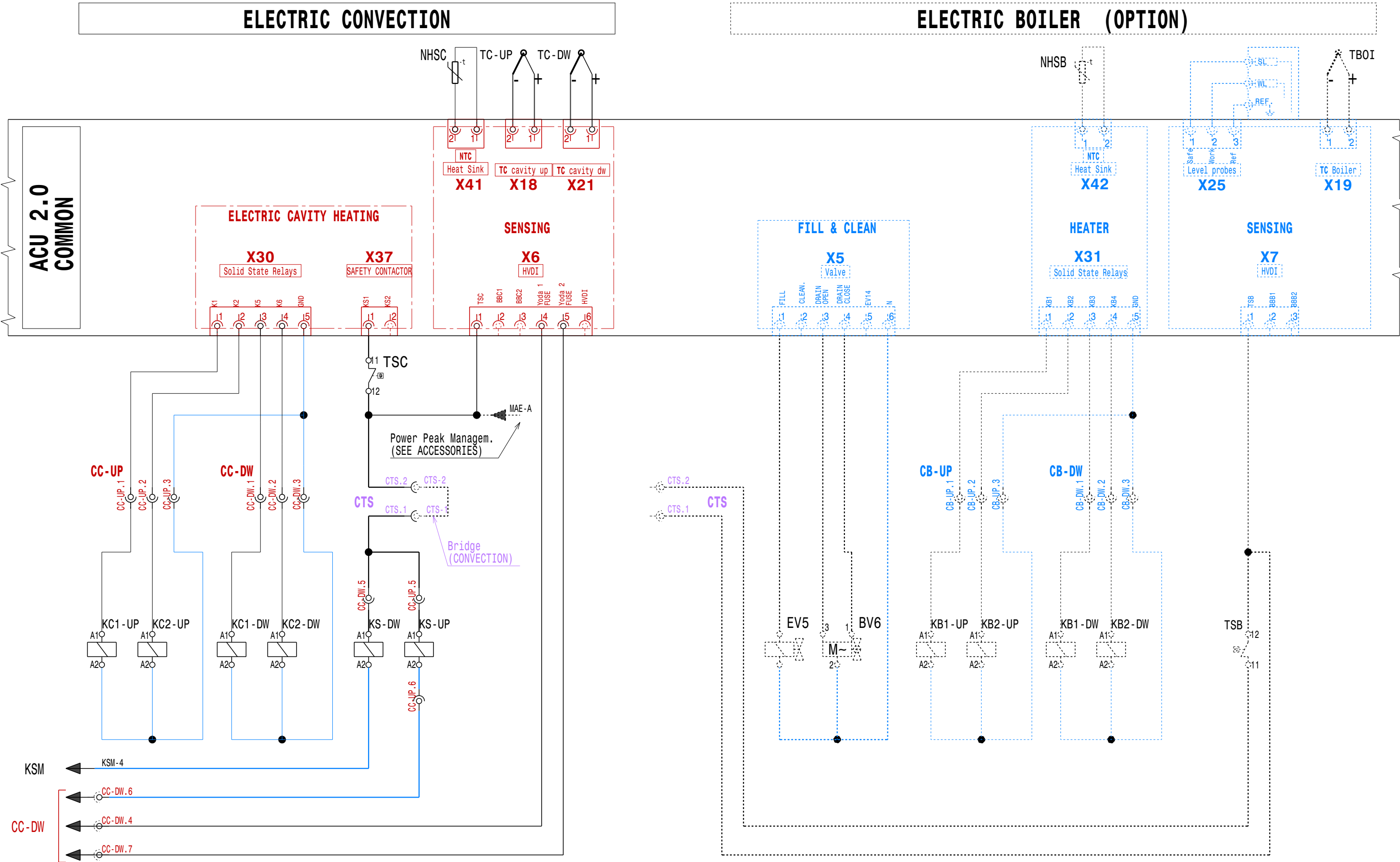
SM	MAIN SWITCH	-	-	SMPS12	SMPS 12V	VV1	VENTING VALVE 1	H1	LED LIGHTING 1	-	-
-	-	-	-	SMPS24	SMPS 24V	SVV1	VENTING VALVE SWITCHES	H2	LED LIGHTING 2	-	-
-	-	-	-	-	-	-	COD 602402L01	ELECTRIC DIAGRAM 20 "ELT" 380-480V 3-3N CKM			From S/N :



FAN1-2-3 COOLING FANS		DS	DOOR SWITCH	TFP	FOOD PROBE TEMPERATURE	FM	FLOW METER	DRS	DRAWER SWITCH
NCC	NTC CABINET COMPONENTS	AFS	AIR FILTER SWITCH	EV1	INSTANT STEAM SOLENOID VALVE	EV7	CLEANING WATER FILL S. VALVE	EV11	DRAWER FILL S. VALVE
NM8	NTC PUMP M8	TQS	QUENCHING THERMOC.	EV2	QUENCHING SOL.VALVE	M8	CLEANING PUMP	EV12	DRAWER DRAIN S. VALVE
-	-	-	-	BV3	CAVITY DRAIN BALL VALVE	COD 602402L01 ELECTRIC DIAGRAM 20 "ELT" 380-480V 3-3N CKM			From S/N :

SPECIFIC

"ELECTRIC"

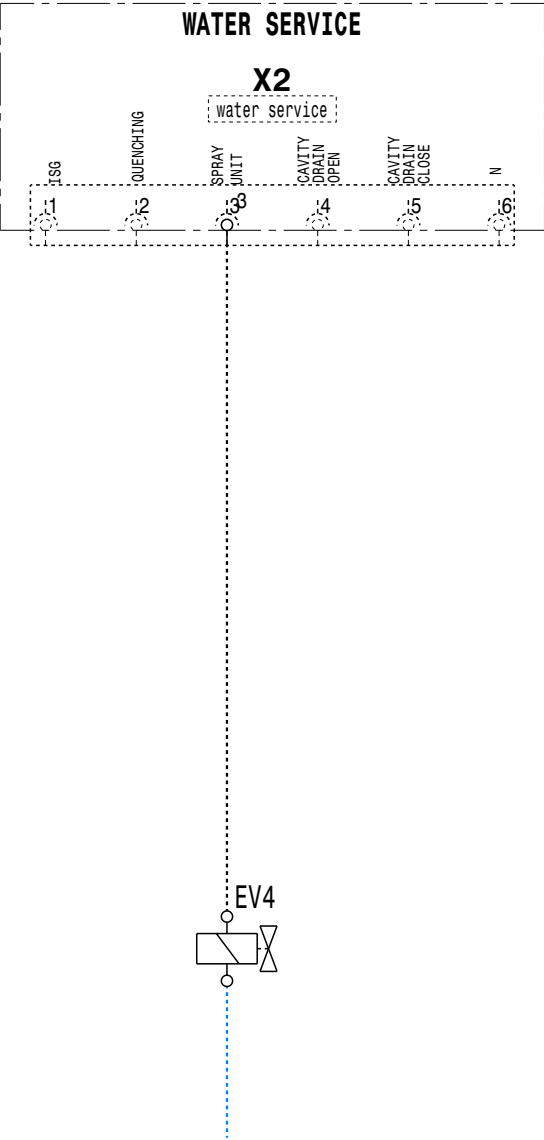


KC1-UP	CAVITY SOLID STATE RELAY 1 UP	KC1-DW	CAVITY SOLID STATE RELAY 1 DOWN	KS-UP	SAFETY CONTACTOR UP	TC-UP	CAVITY UP THERMOCOUPLE
KC2-UP	CAVITY SOLID STATE RELAY 2 UP	KC2-DW	CAVITY SOLID STATE RELAY 2 DOWN	KS-DW	SAFETY CONTACTOR DOWN	TC-DW	CAVITY DOWN THERMOCOUPLE
TSC	CAVITY SAFETY THERMOSTAT	NHSC	NTC CAVITY SSR HEAT SINK	-	-	COD 602402L01 ELECTRIC DIAGRAM 20 "ELT" 380-480V 3-3N CKM	
				From S/N :			

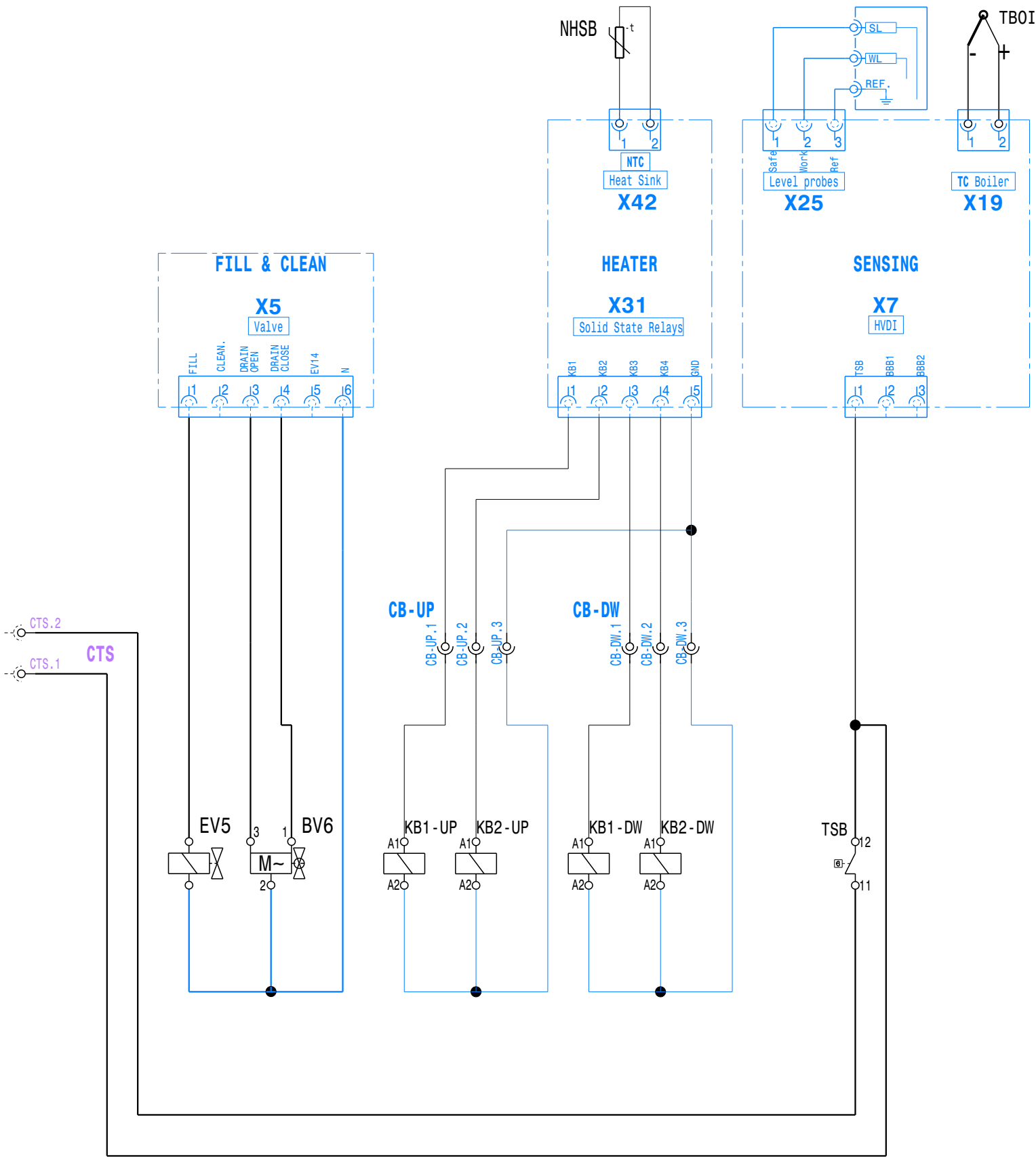
OPTIONS

"ELECTRIC"

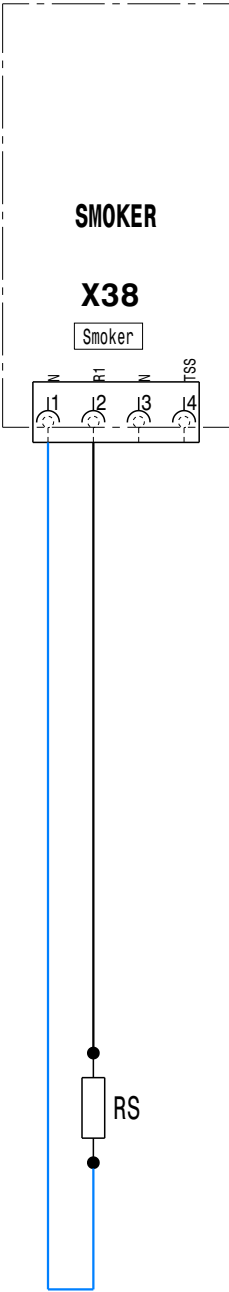
SPRAY UNIT



ELECTRIC BOILER (OPTION)

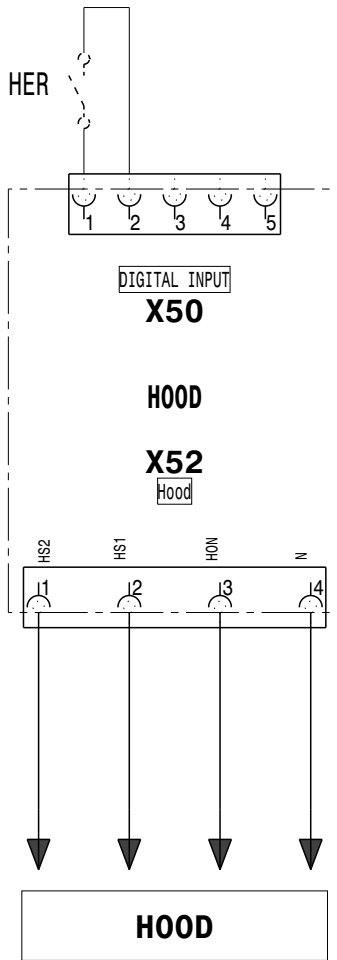


SMOKER

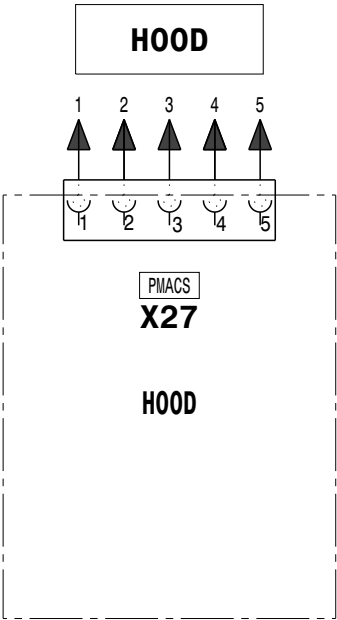


EV4	SPRAY UNIT	EV5	BOILER FILL VALVE	KB1-UP	BOILER SSR 1 UP	KB1-DW	BOILER SSR 1 DW	TSB	BOILER SAFETY THERMOSTAT	RS	SMOKER HEATER
-	-	BV6	BOILER DRAIN BALL VALVE	KB2-UP	BOILER SSR 2 UP	KB2-DW	BOILER SSR 2 DW	TBOI	BOILER THERMOCOUPLE	-	-
-	-	-	-	NHSB	NTC BOILER SSR HEAT SINK	-	-	COD 602402L01 ELECTRIC DIAGRAM 20 "ELT" 380-480V 3-3N CKM			From S/N :

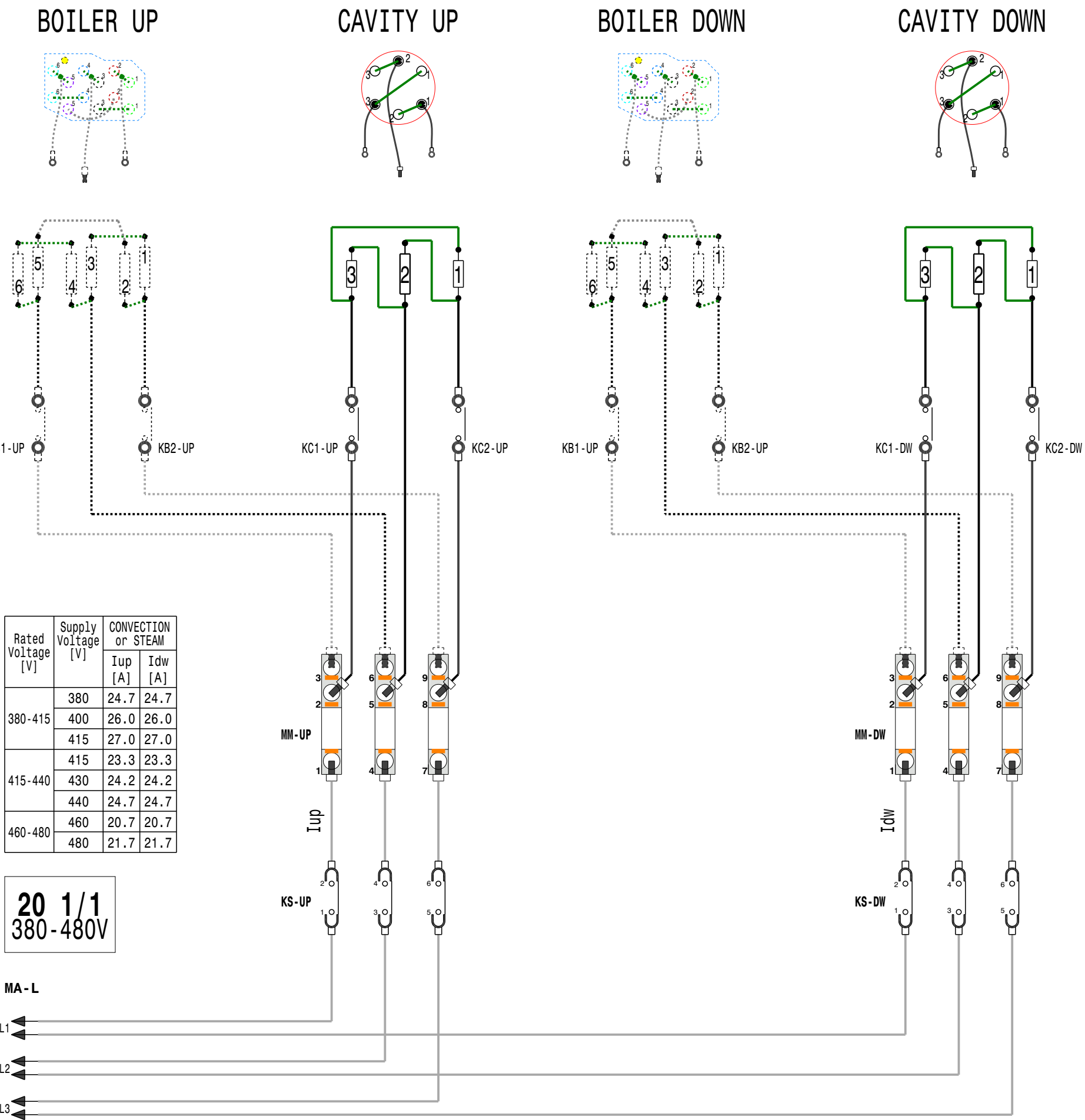
EXTRACTION HOOD
CONDENSATION HOOD



ODOURLESS HOOD



-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	COD 602402L01	ELECTRIC DIAGRAM 20 "ELT" 380-480V 3-3N CKM
				From S/N :	



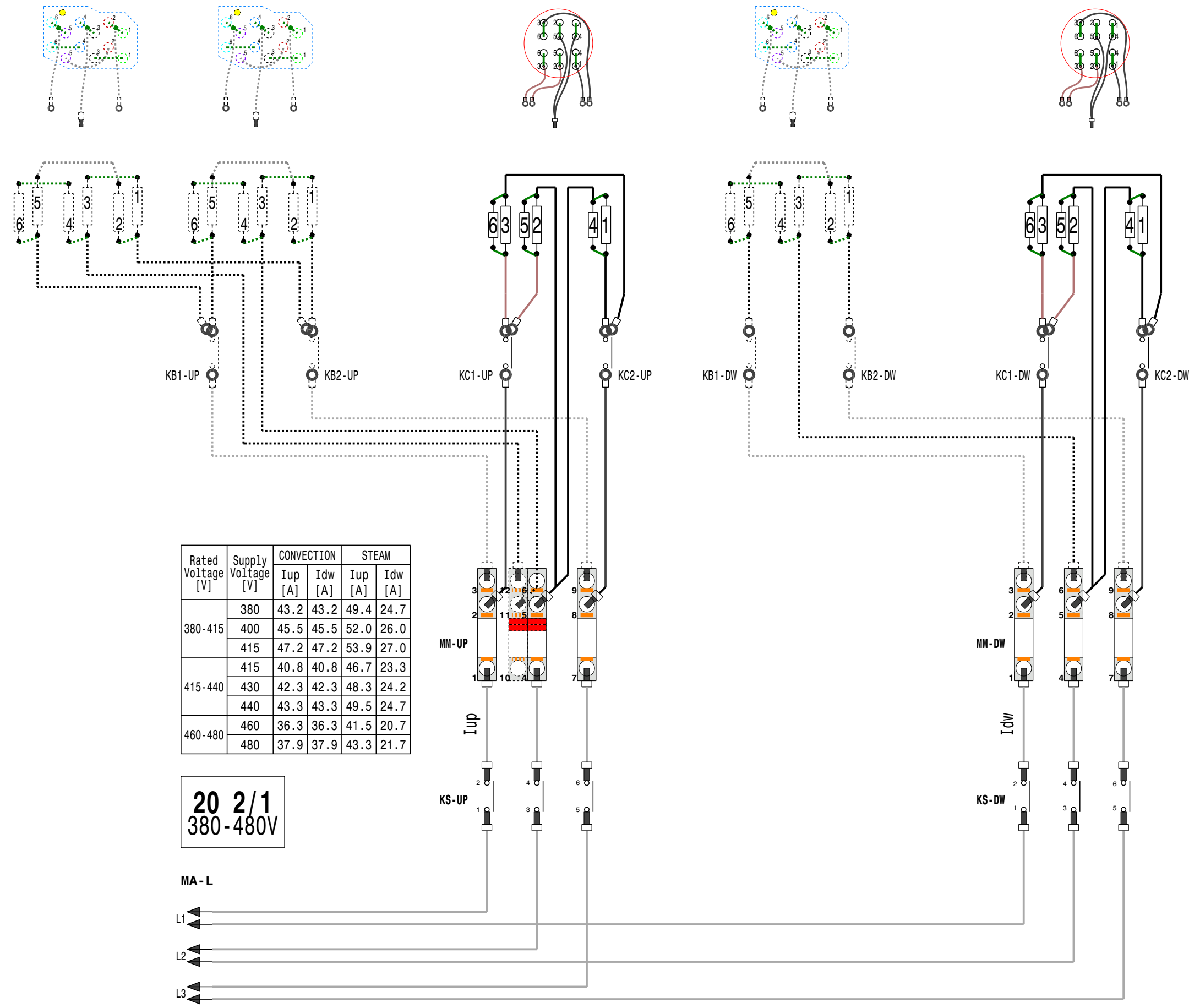
BOILER UP

BOILER MIDDLE

CAVITY UP

BOILER DOWN

CAVITY DOWN



Rated Voltage [V]	Supply Voltage [V]	CONVECTION		STEAM	
		Iup [A]	Idw [A]	Iup [A]	Idw [A]
380-415	380	43.2	43.2	49.4	24.7
	400	45.5	45.5	52.0	26.0
	415	47.2	47.2	53.9	27.0
415-440	415	40.8	40.8	46.7	23.3
	430	42.3	42.3	48.3	24.2
	440	43.3	43.3	49.5	24.7
460-480	460	36.3	36.3	41.5	20.7
	480	37.9	37.9	43.3	21.7

20 2/1

380-480V

MA - L

L1

L2

L3